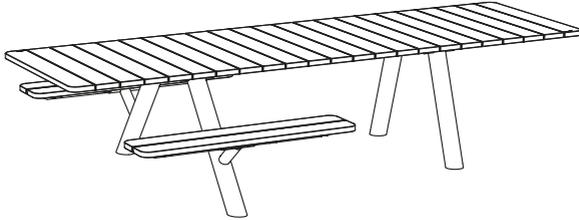
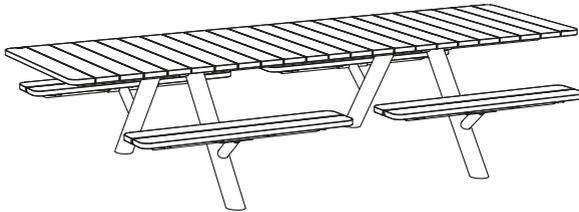


Panigiri

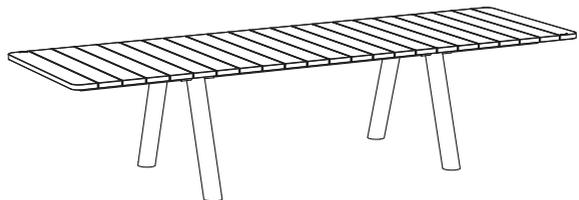
combo



picnic

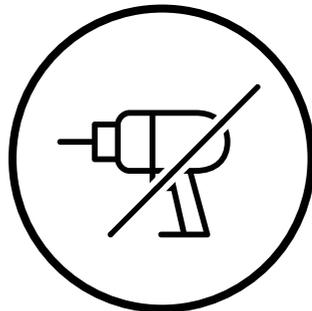


table



extremis[®]

**IMPORTANT! RETAIN FOR FUTURE
REFERENCE: PLEASE READ ALL SAFETY
NOTES AND INSTRUCTIONS. FAILURE
TO COMPLY WITH THESE MAY RESULT
IN SEVERE INJURIES.**



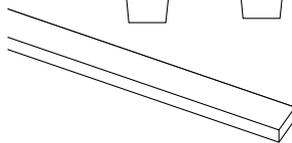
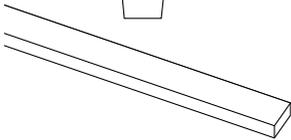
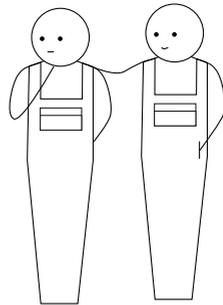
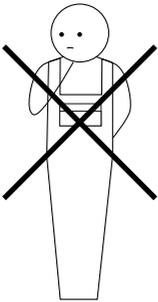
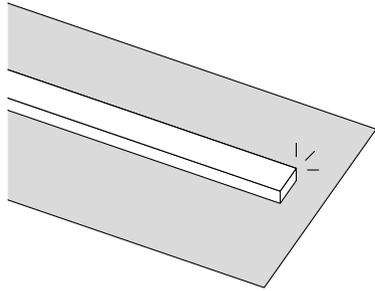
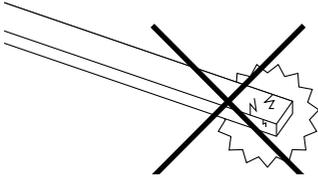


Table of contents ^{1/2}

Choose your configuration [↗]

Assembly Panigiri combo [↗]

Assembly Panigiri picnic [↗]

Assembly Panigiri table [↗]

Optional: add additional module(s) [↗]

Table of contents ^{2/2}

Optional: bench alignment [↗]

Optional: feet adjustment [↗]

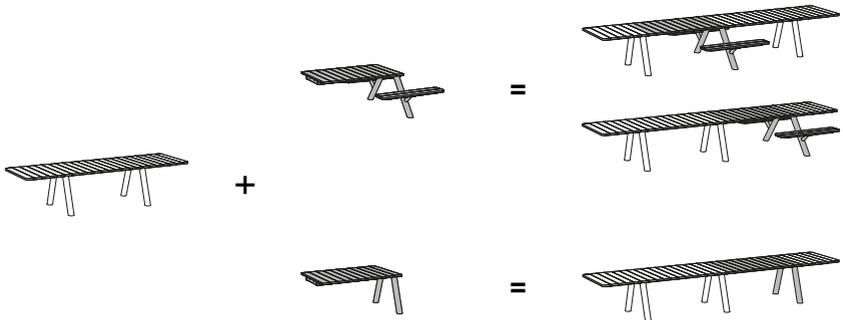
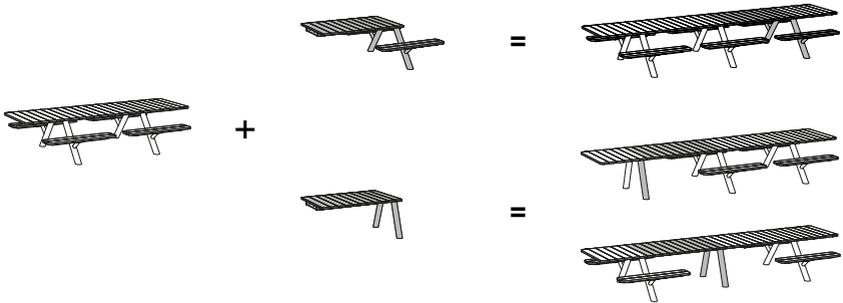
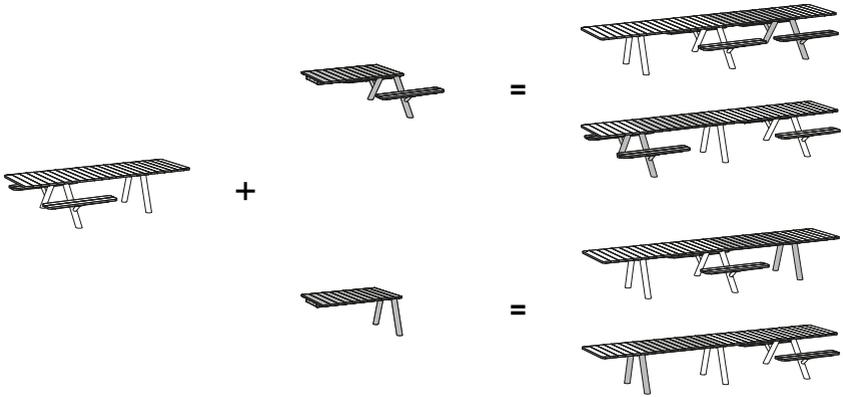
Mounting kit [↗]

**Warnings - Text instructions -
Maintenance [↗]**

This is an interactive PDF

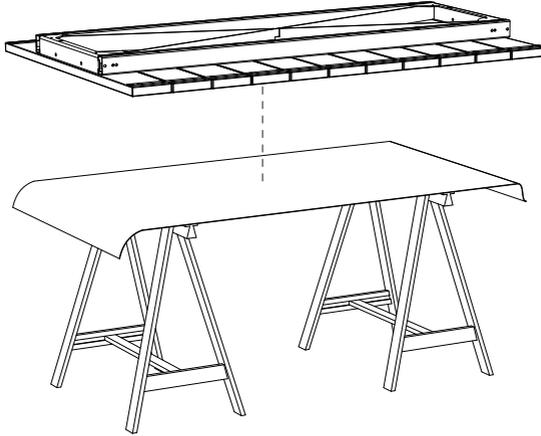
You can easily navigate through this manual, allowing you to smoothly jump from one page to the other.

Choose your configuration



Panigiri combo (base module)

1.



N° 13 - 17



N° 4 - 5 - 6

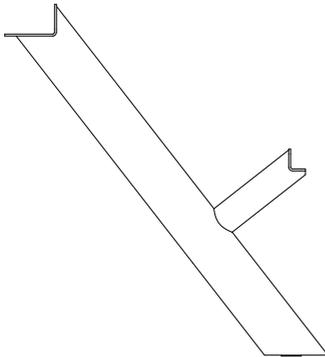


45'



**Put the tabletop center frame on two trestles
or on a protected surface**

2.



Picnic leg

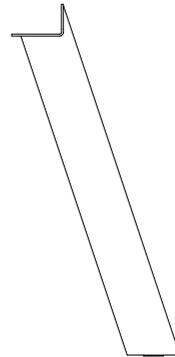
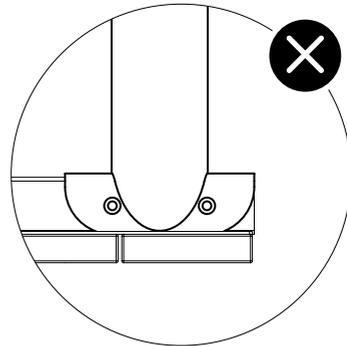
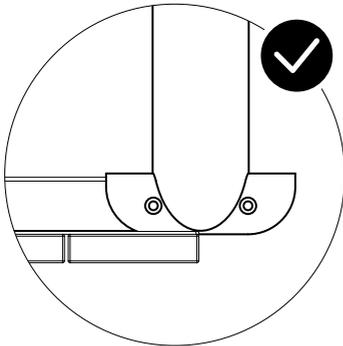
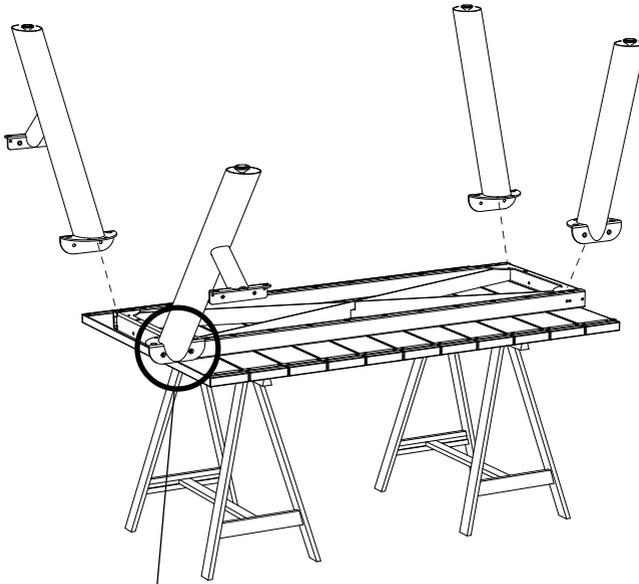


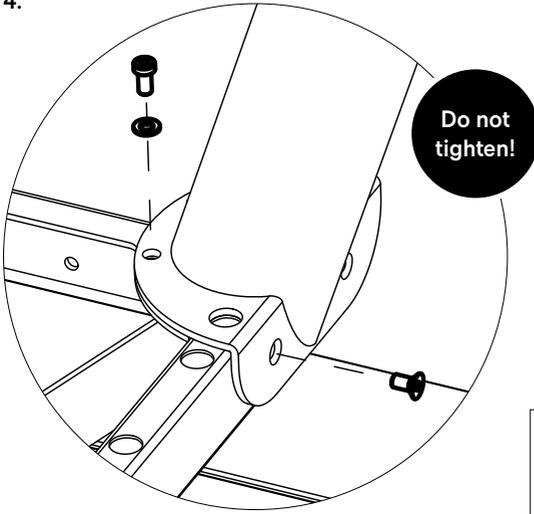
Table leg

3.



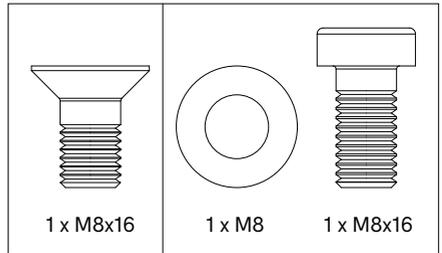
**Choose where you want to place the picnic legs
(with bench) or table legs**

4.



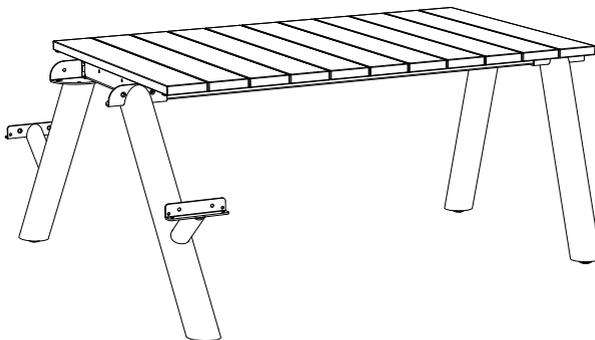
Do not tighten!

PNG150
per leg



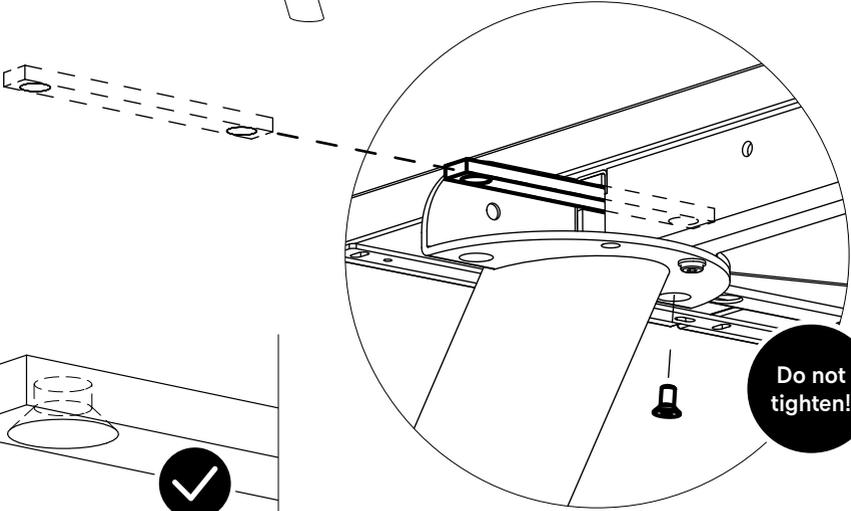
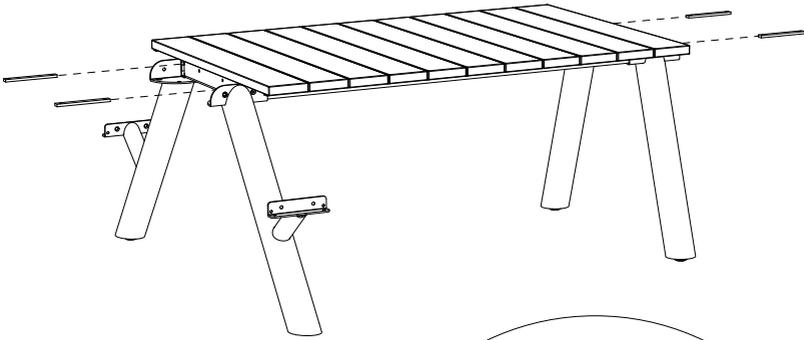
Do this for all four legs

5.

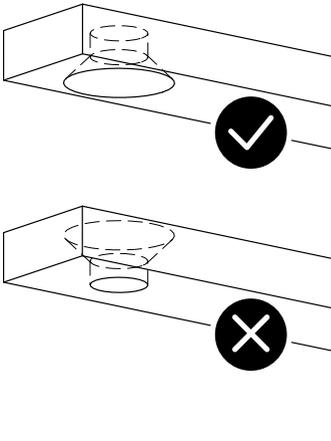


Turn the table
Do not tighten the bolts yet!

6.

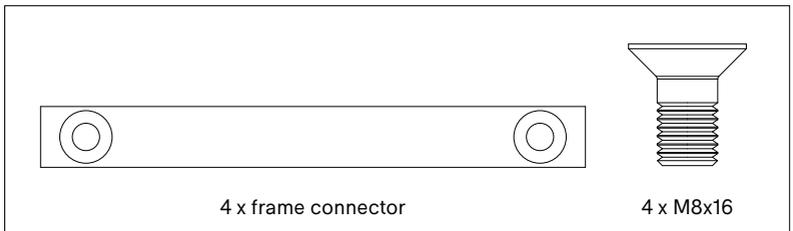


Do not
tighten!



**Position the frame connector & insert
the bolt (through the leg & frame)
Do this on all four corners!**

PNG147



4 x frame connector

4 x M8x16

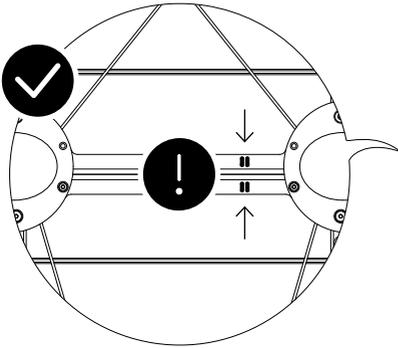
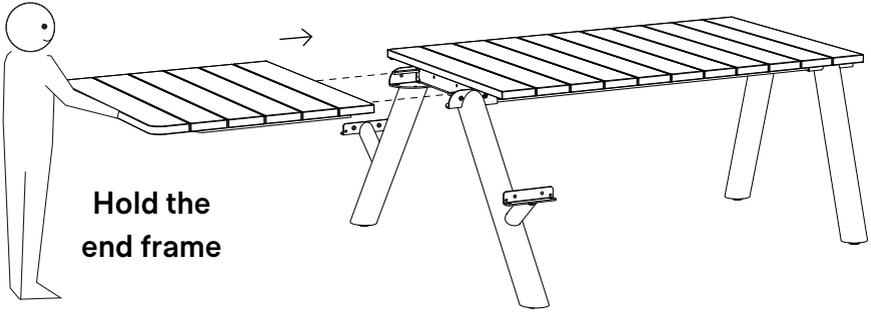


Optional

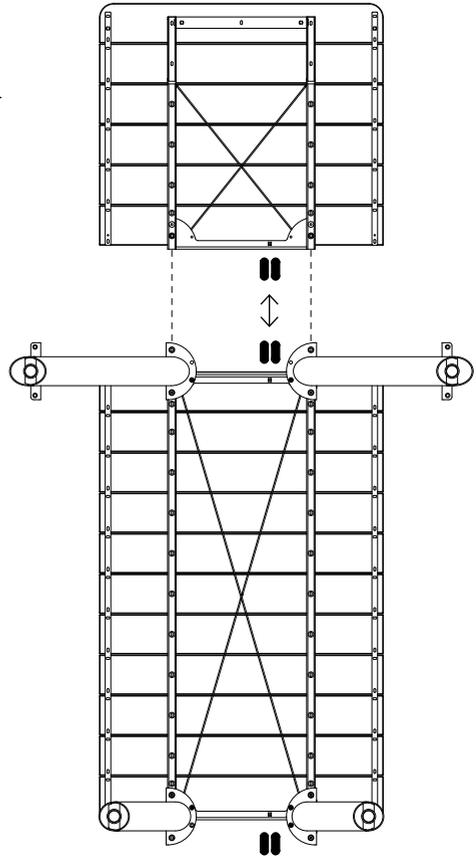
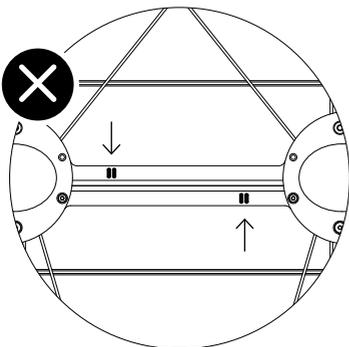
Go to page 45 if you want to extend your table
with an additional module ↗

Otherwise continue with step 7 on the next page.

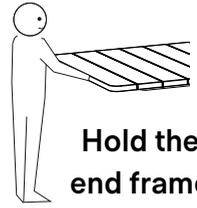
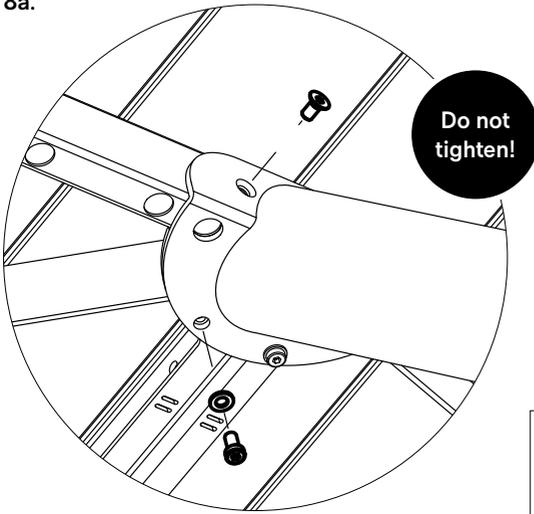
7.



Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame



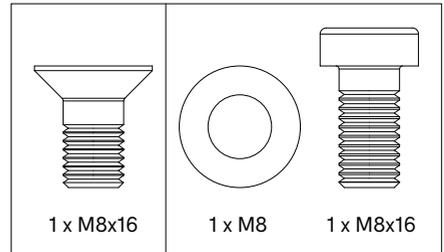
8a.



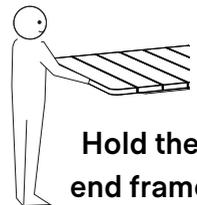
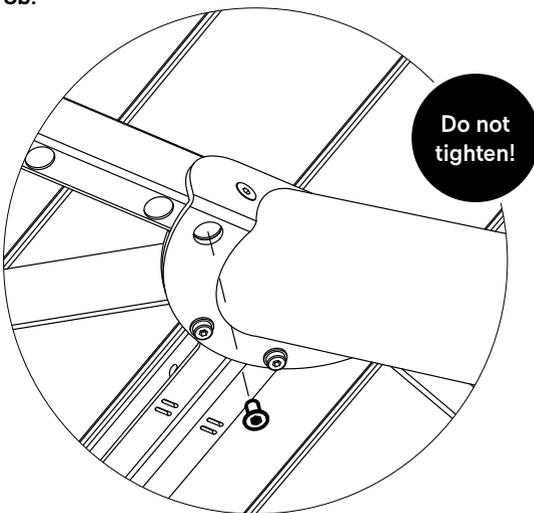
**Hold the
end frame**

Do this for both legs

PNG150
per leg



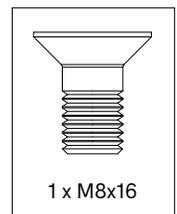
8b.



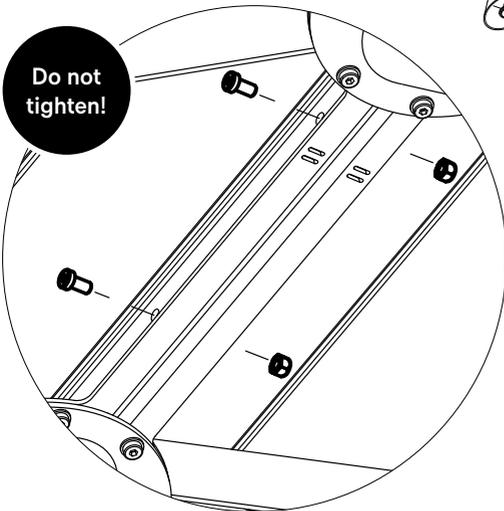
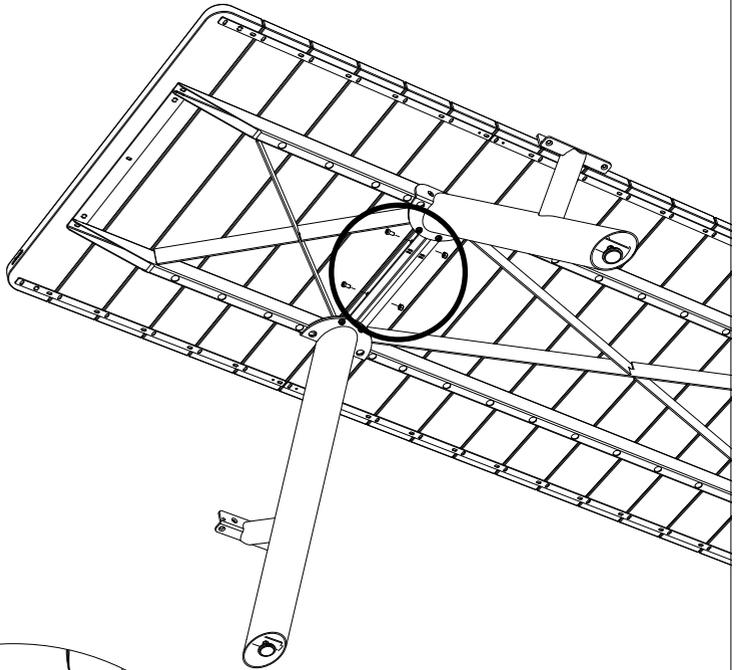
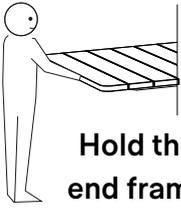
**Hold the
end frame**

Attach the frame connectors (step 6)
Do this for both legs

PNG150
per leg

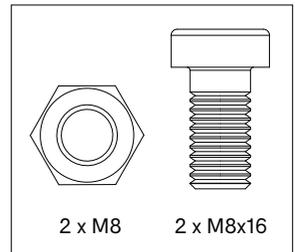


9.



Connect the frames in the center

PNG148

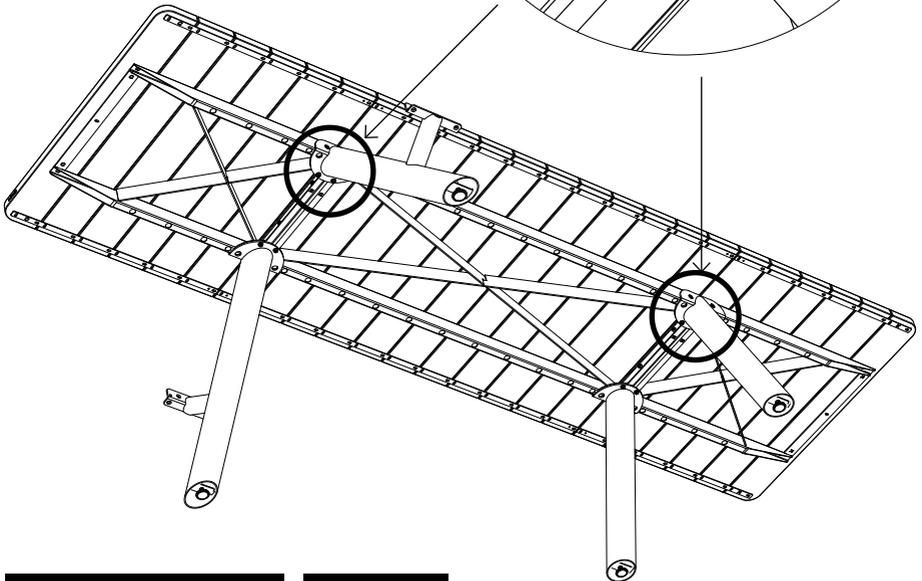
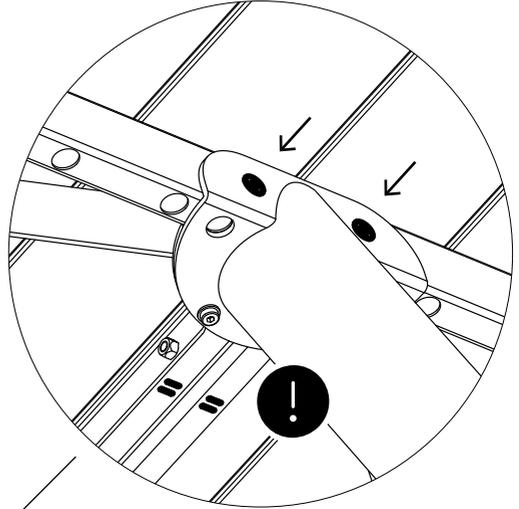


10.

Repeat steps 7 - 9 for the other end frame ↗

11a.

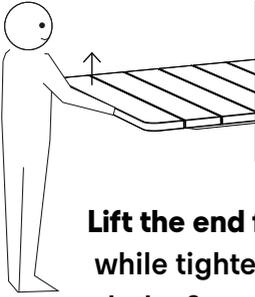
**Start tightening the bolts
on the side of the
engraved lines !**



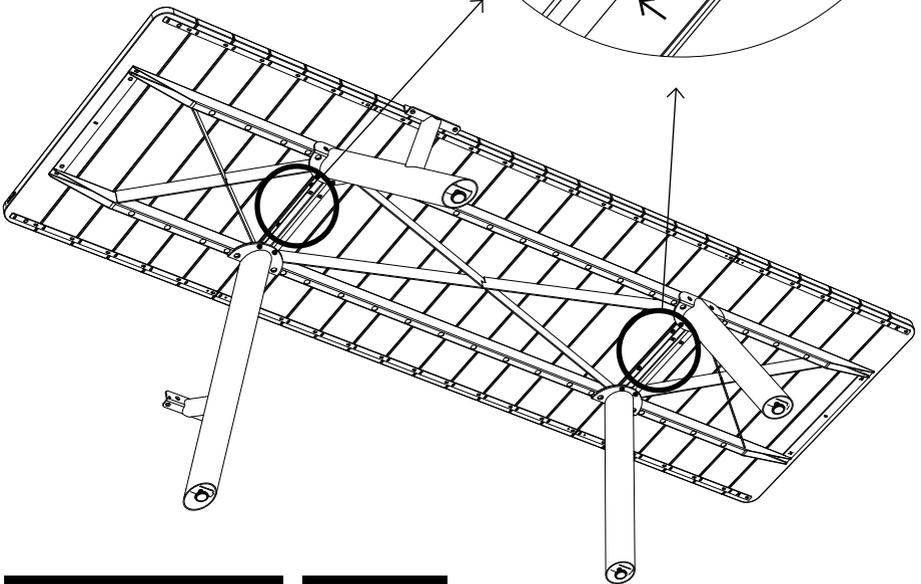
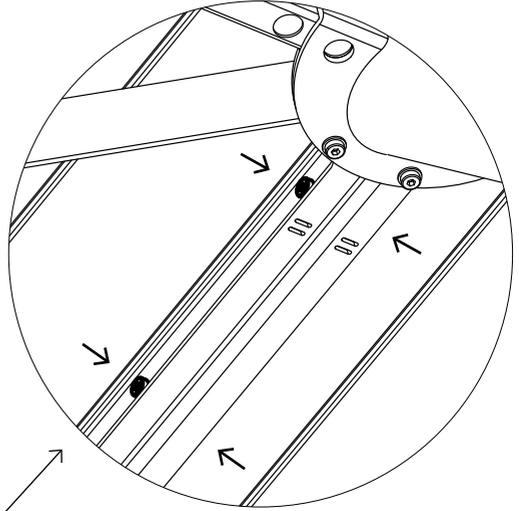
Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11b.



**Lift the end frame up
while tightening the
bolts & nuts in the
middle of the frames**

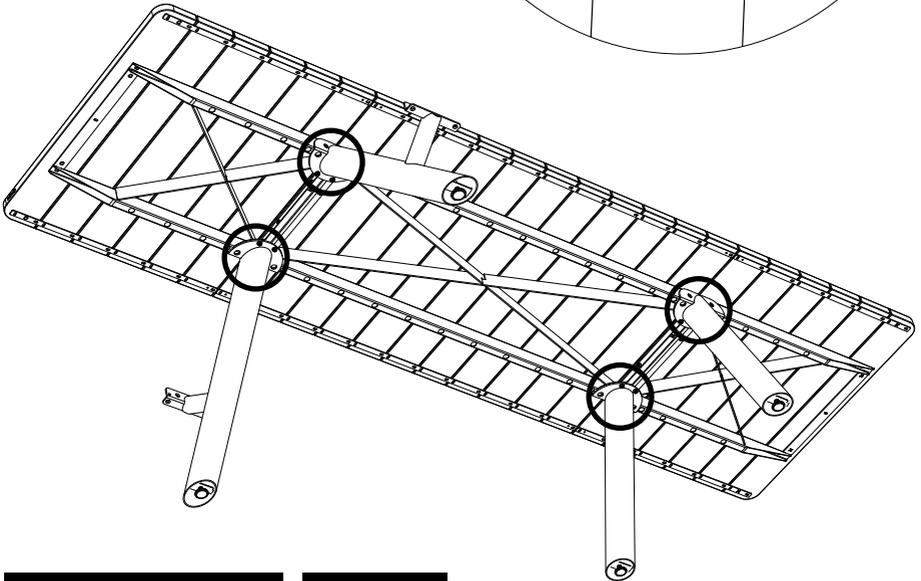
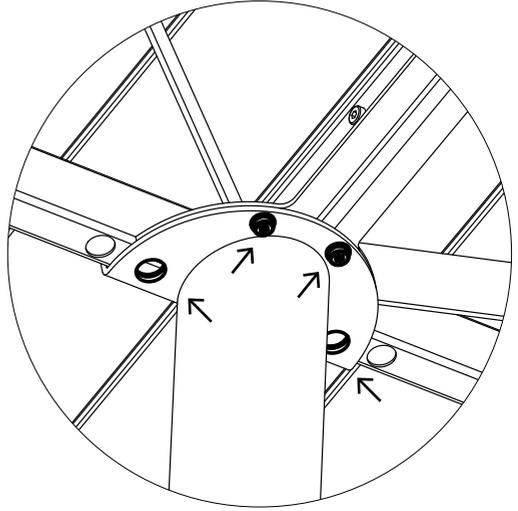


Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11c.

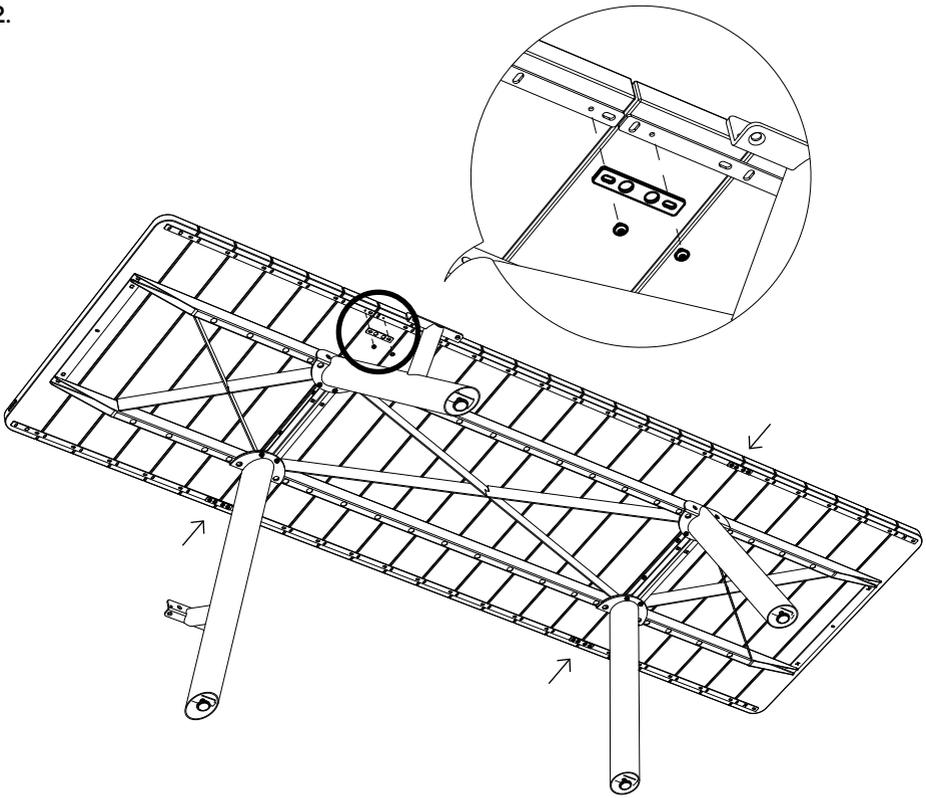
Tighten all bolts!
Don't forget the
bolts of the frame
connectors



Tighten carefully!
Excessive force may
damage the coating!

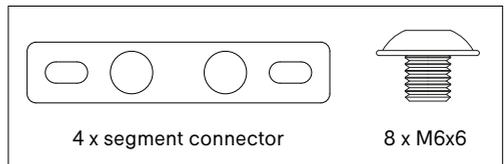

8 Nm
4kg / 8,8lb
MAX!

12.



Connect the tabletop transitions between the end frames and center frame - Tighten these bolts!

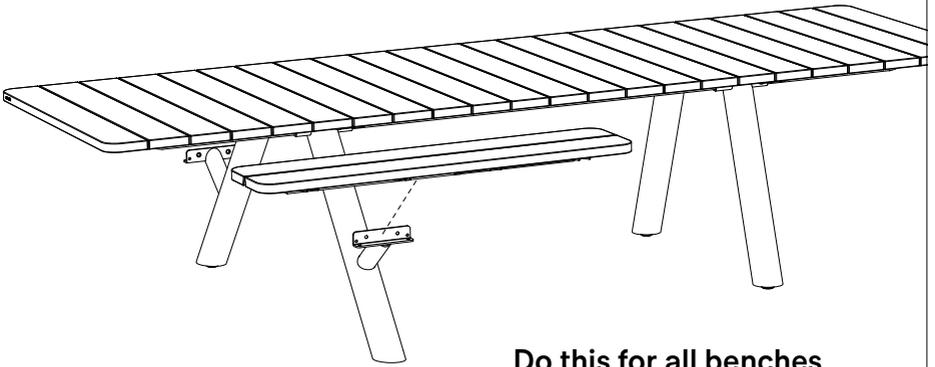
PNG149



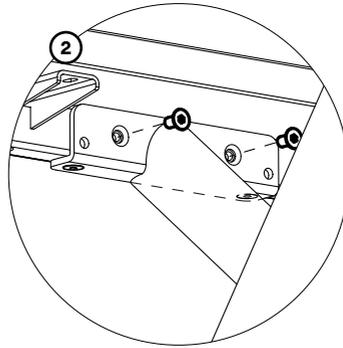
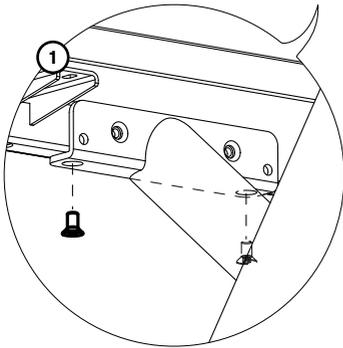
OPTIONAL

Go to page 66 if you want to adjust the height of the feet

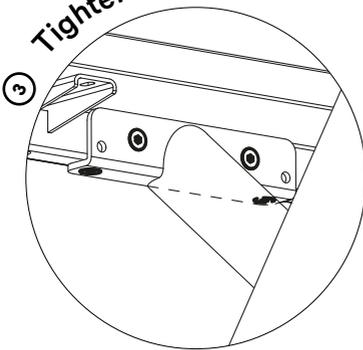
13.



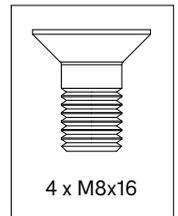
Do this for all benches



Tighten all bolts



PNG115
per leg

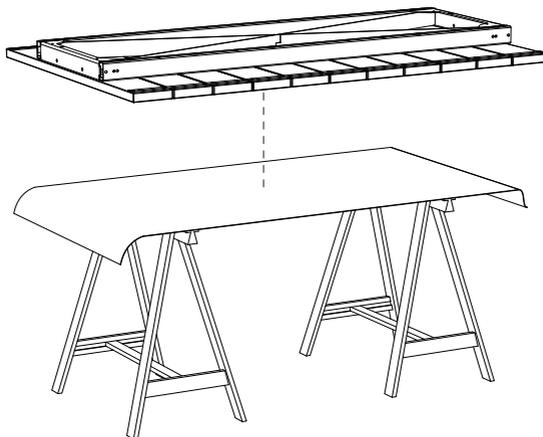


OPTIONAL

Go to page 63 if you want to optimize the alignment of multiple benches

Panigiri picnic (base module)

1.



N° 13 - 17



N° 4 - 5 - 6

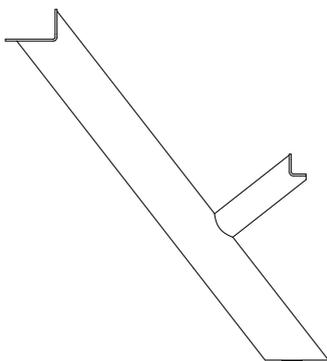


45'



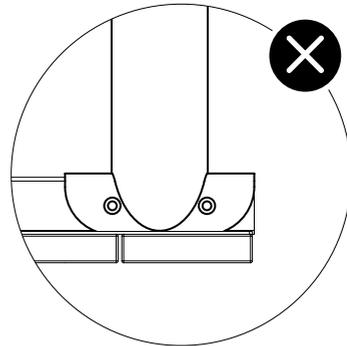
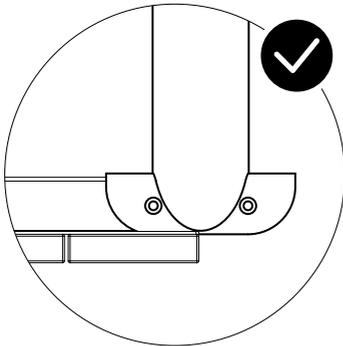
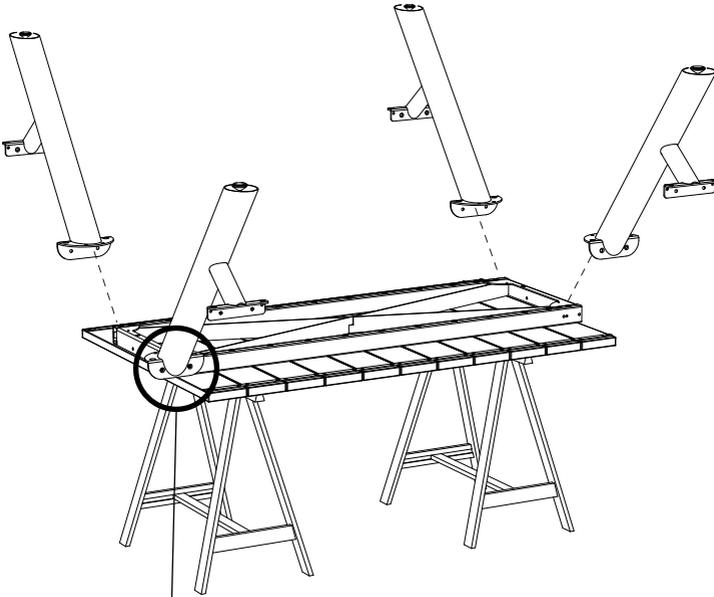
**Put the tabletop center frame on two trestles
or on a protected surface**

2.

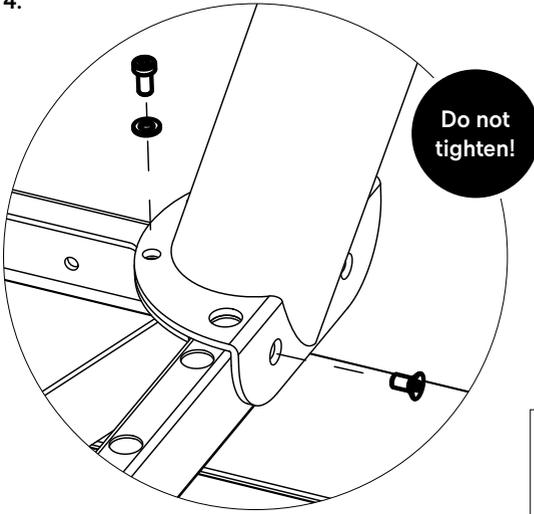


Picnic leg

3.

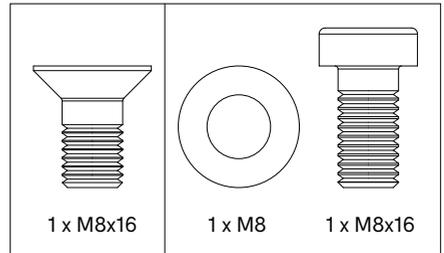


4.



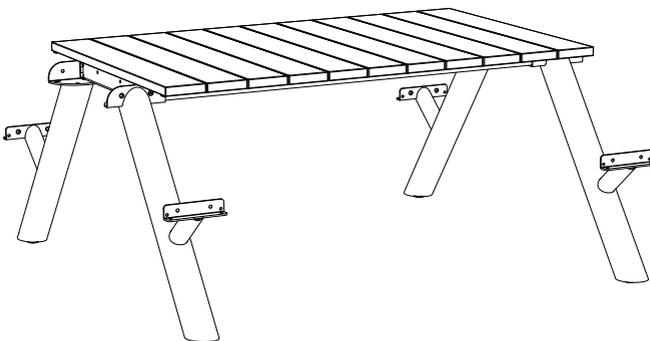
Do not tighten!

PNG150
per leg



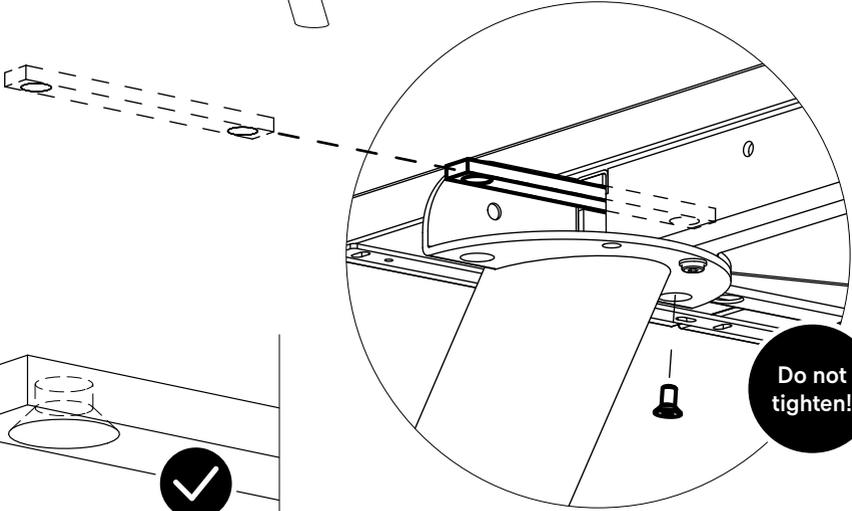
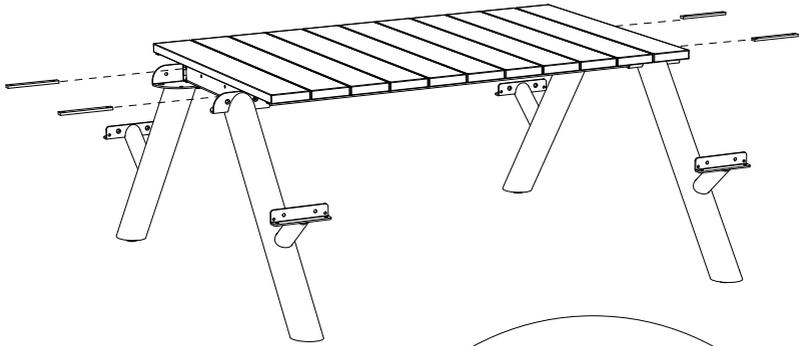
Do this for all four legs

5.

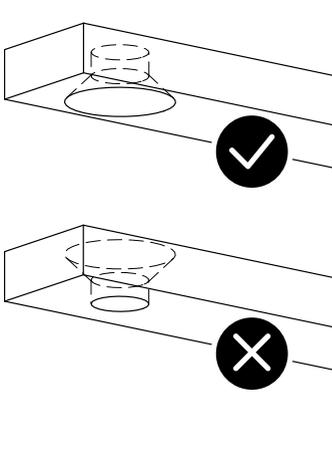


Turn the table
Do not tighten the bolts yet!

6.



Do not
tighten!

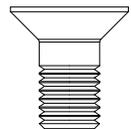


**Position the frame connector & insert
the bolt (through the leg & frame)
Do this on all four corners!**

PNG147



4 x frame connector



4 x M8x16

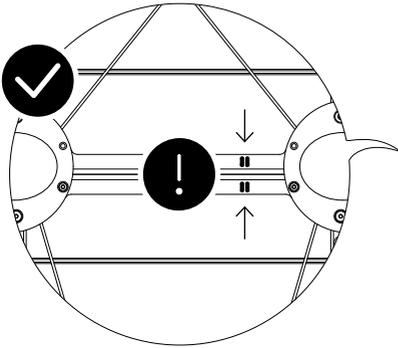
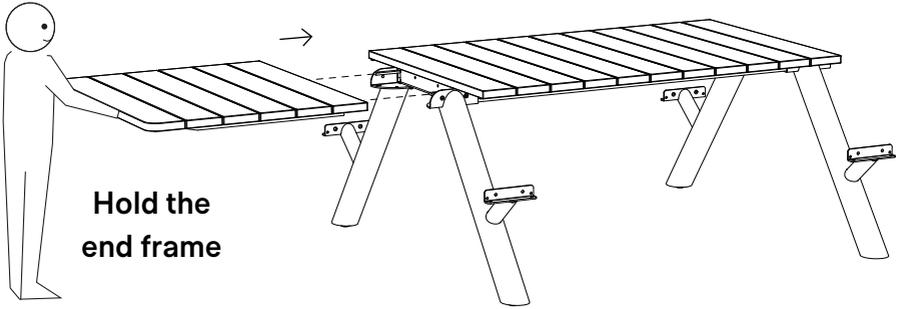


Optional

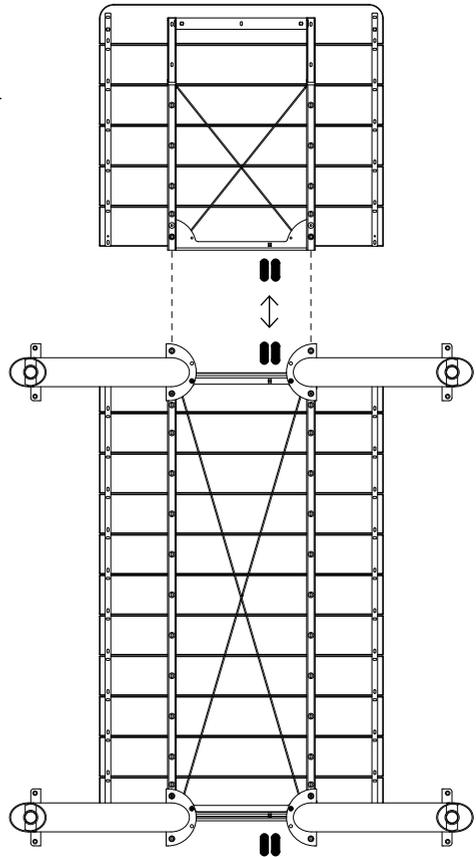
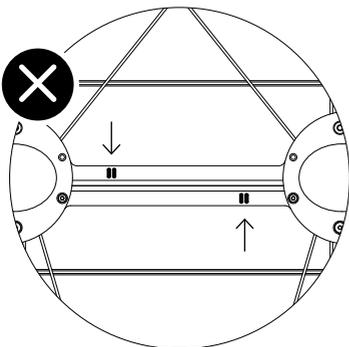
Go to page 45 if you want to extend your table
with an additional module ↗

Otherwise continue with step 7 on the next page.

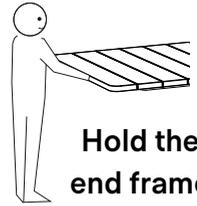
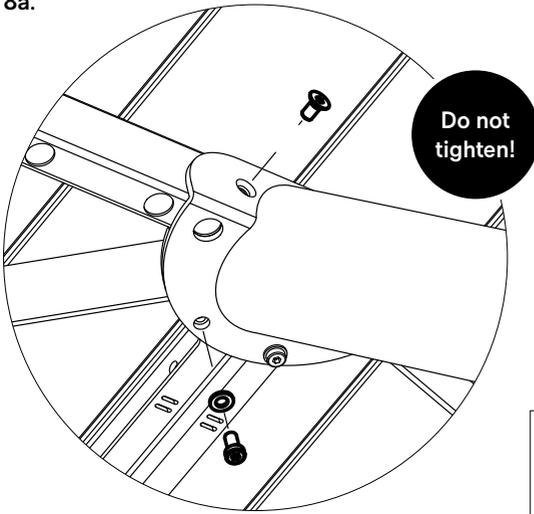
7.



Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame



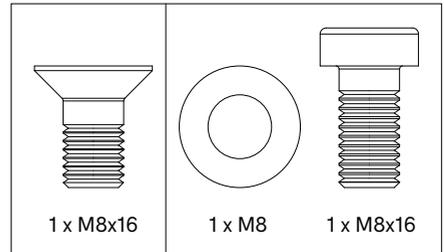
8a.



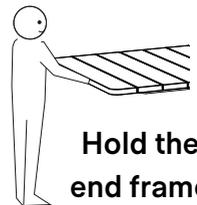
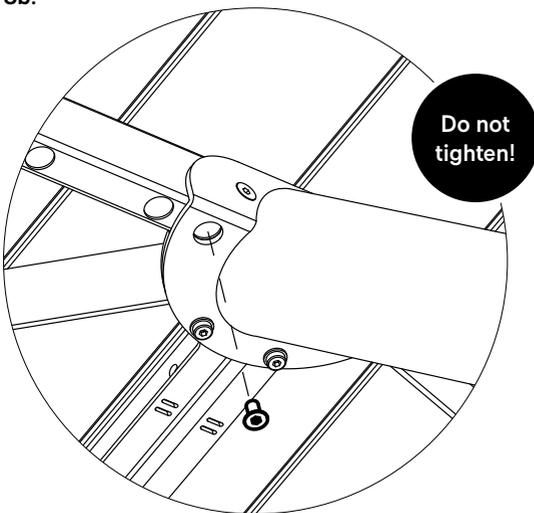
**Hold the
end frame**

Do this for both legs

**PNG150
per leg**



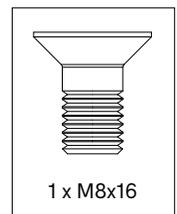
8b.



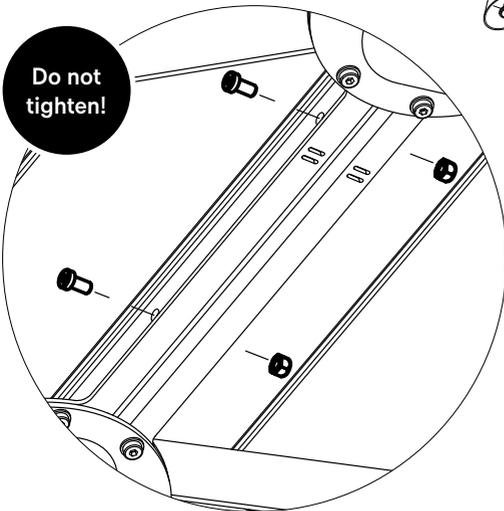
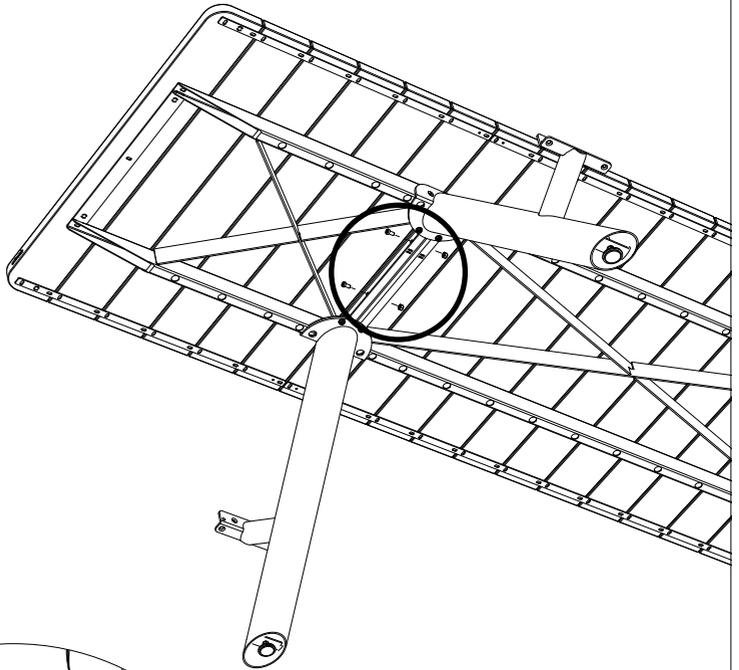
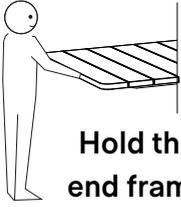
**Hold the
end frame**

**Attach the frame connectors (step 6)
Do this for both legs**

**PNG150
per leg**

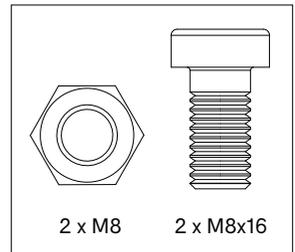


9.



Connect the frames in the center

PNG148

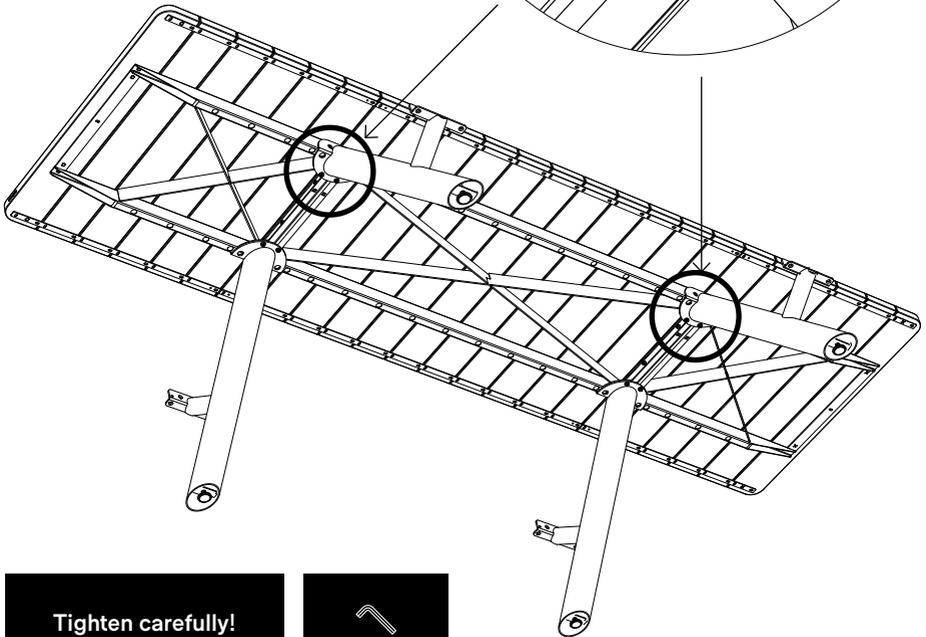
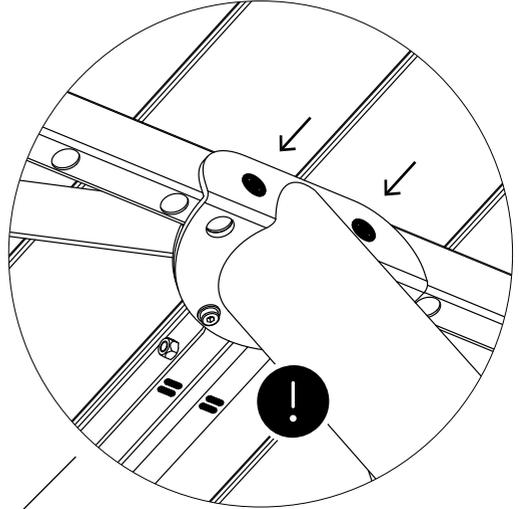


10.

Repeat steps 7 - 9 for the other end frame ↗

11a.

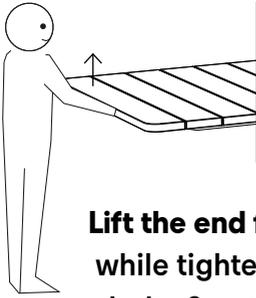
**Start tightening the bolts
on the side of the
engraved lines !**



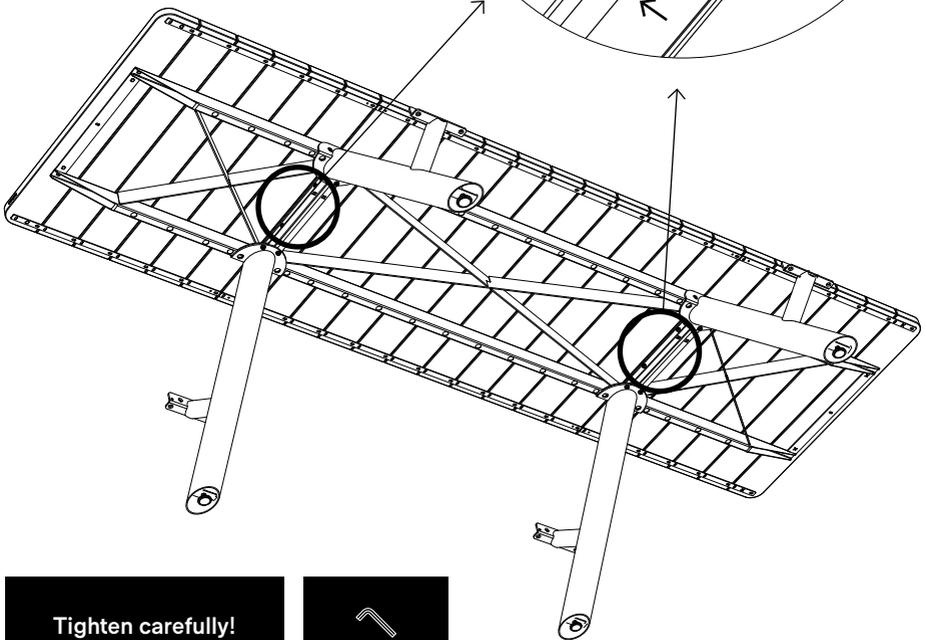
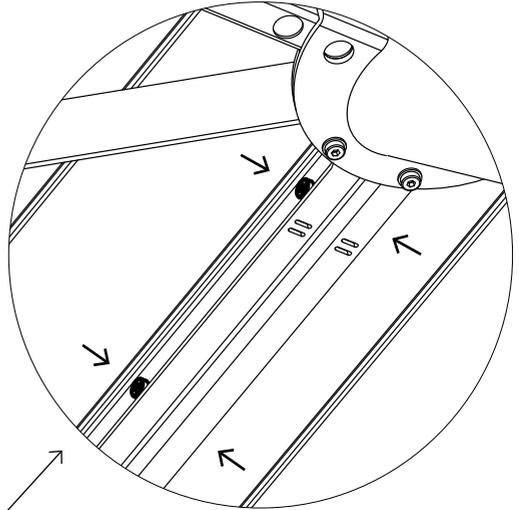
Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11b.



Lift the end frame up while tightening the bolts & nuts in the middle of the frames

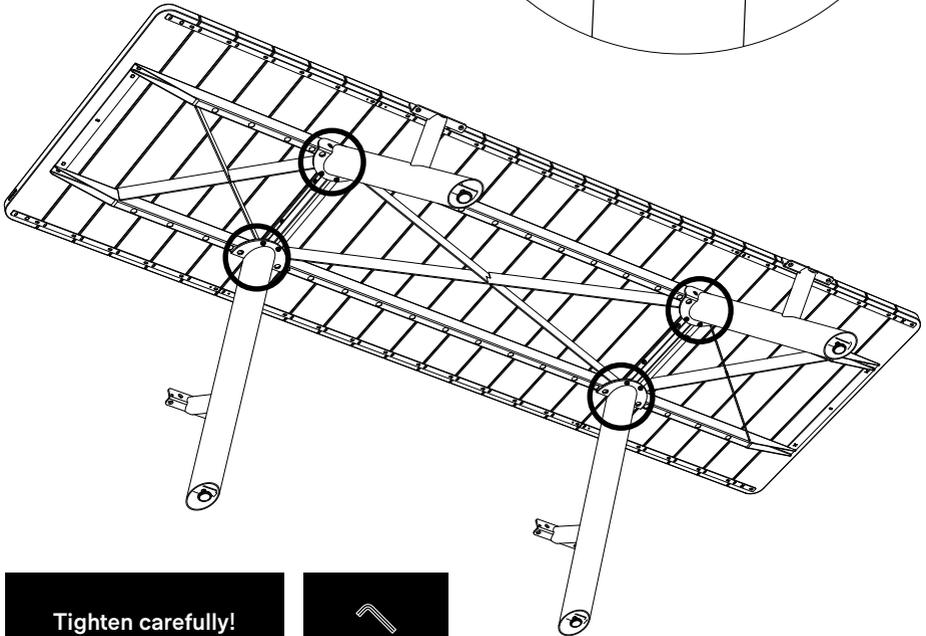
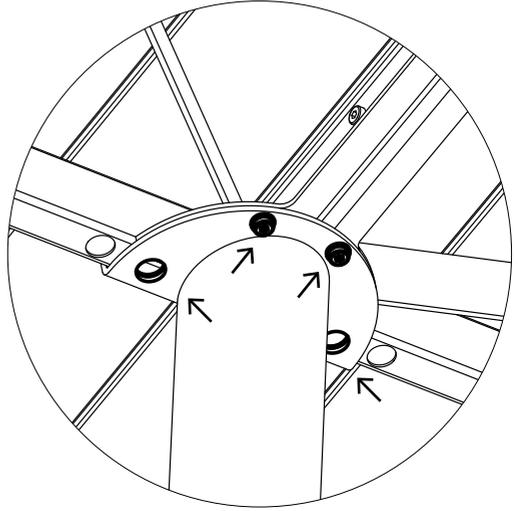


Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11c.

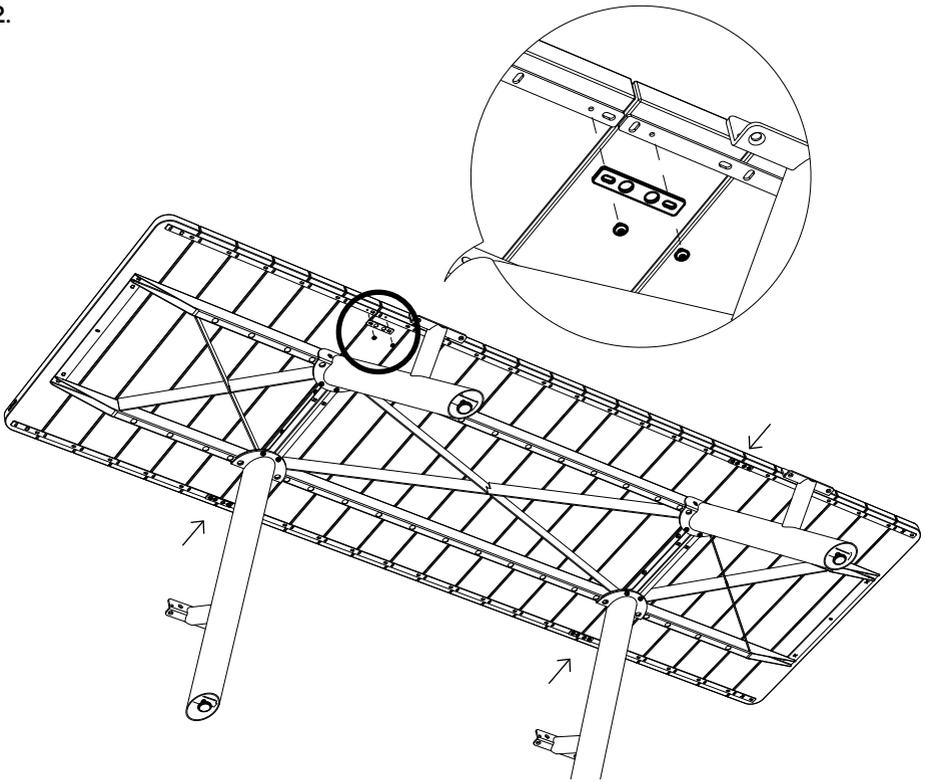
Tighten all bolts!
Don't forget the
bolts of the frame
connectors



Tighten carefully!
Excessive force may
damage the coating!

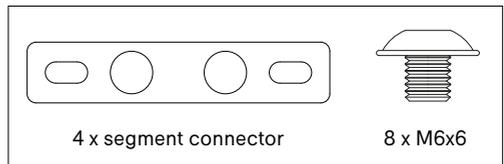

8 Nm
4kg / 8,8lb
MAX!

12.



Connect the tabletop transitions between the end frames and center frame - Tighten these bolts!

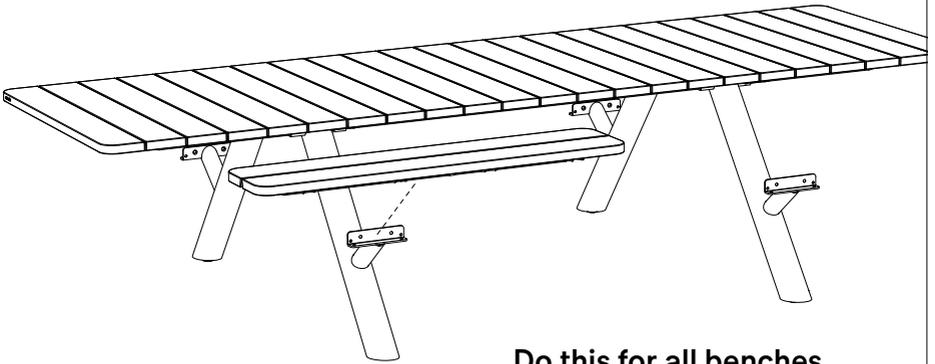
PNG149



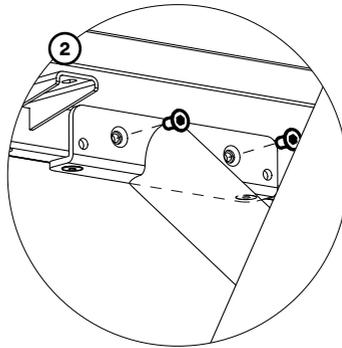
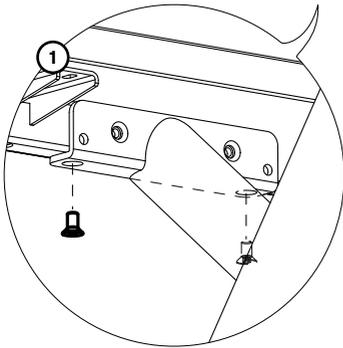
OPTIONAL

Go to page 66 if you want to adjust the height of the feet

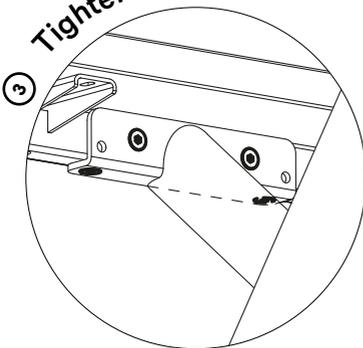
13.



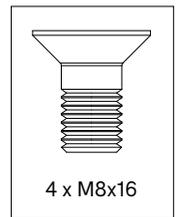
Do this for all benches



Tighten all bolts



PNG115
per leg

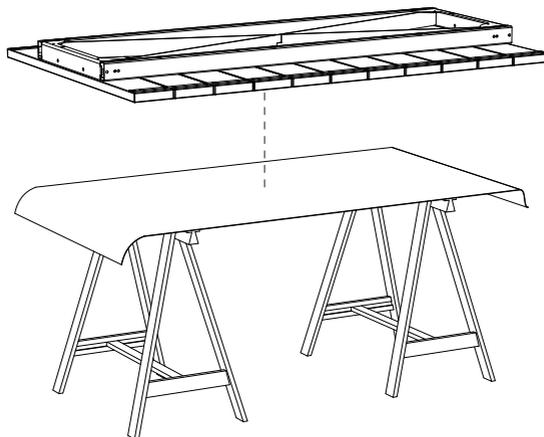


OPTIONAL

Go to page 63 if you want to optimize the alignment of multiple benches

Panigiri table (base module)

1.



N° 13 - 17



N° 4 - 5 - 6



45'



**Put the tabletop center frame on two trestles
or on a protected surface**

2.

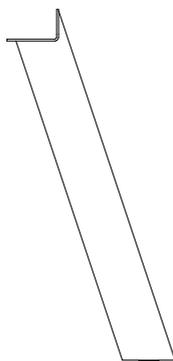
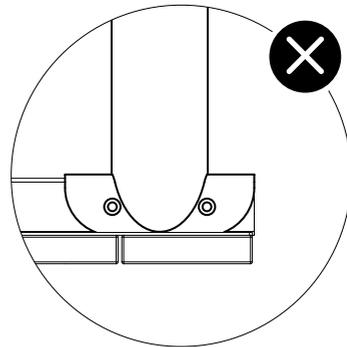
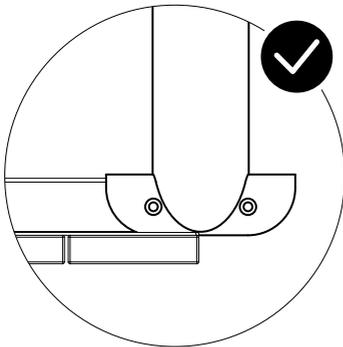
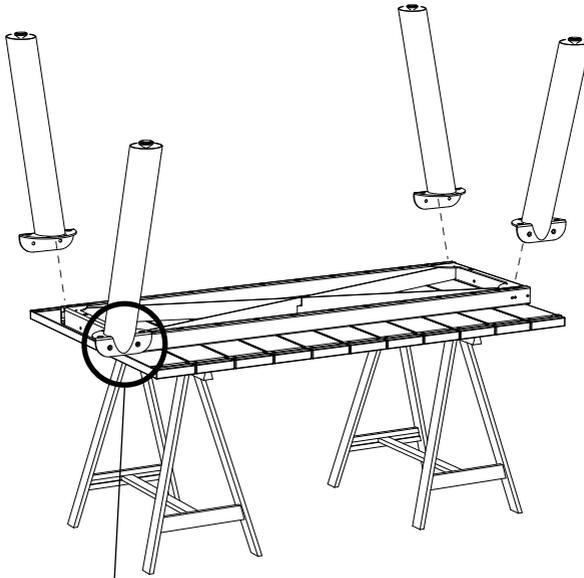
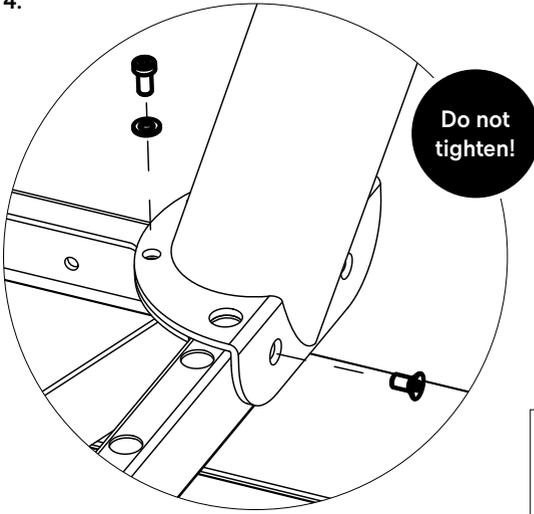


Table leg

3.

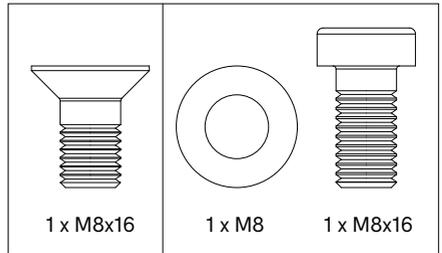


4.



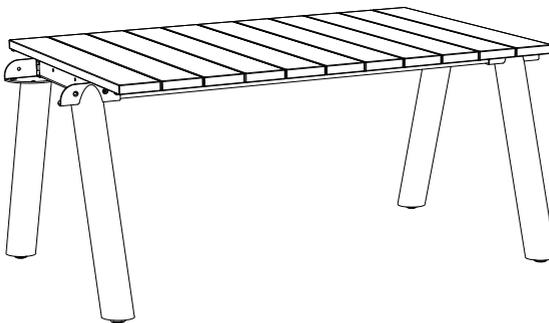
Do not tighten!

PNG150
per leg



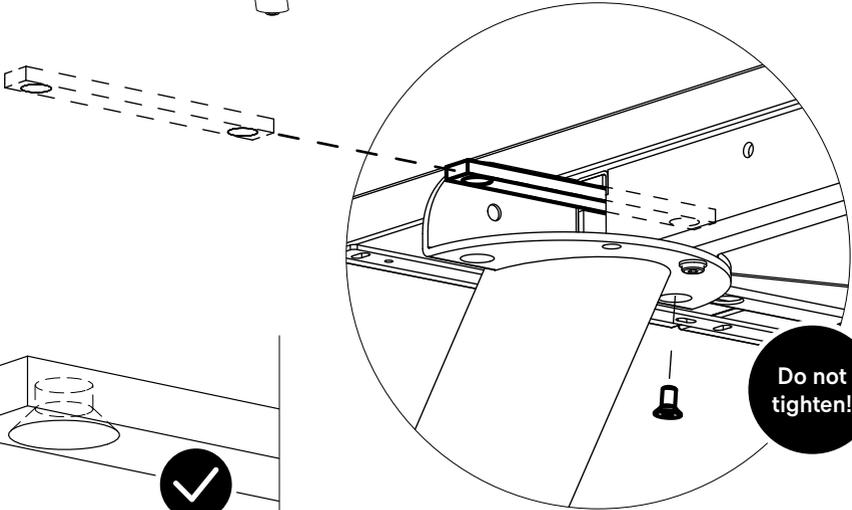
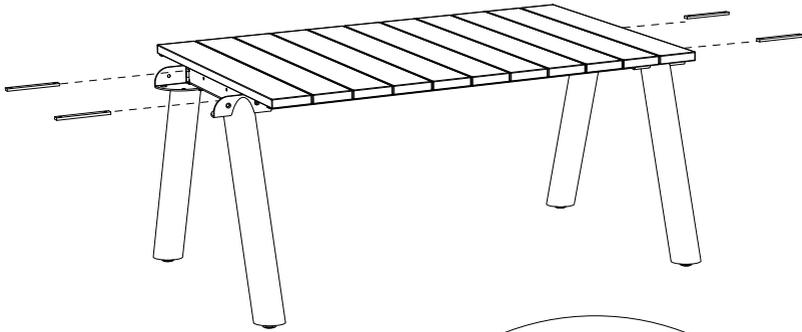
Do this for all four legs

5.

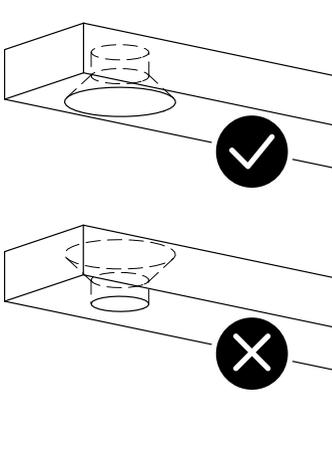


Turn the table
Do not tighten the bolts yet!

6.



Do not
tighten!

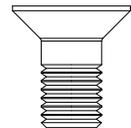


**Position the frame connector & insert
the bolt (through the leg & frame)
Do this on all four corners!**

PNG147



4 x frame connector



4 x M8x16

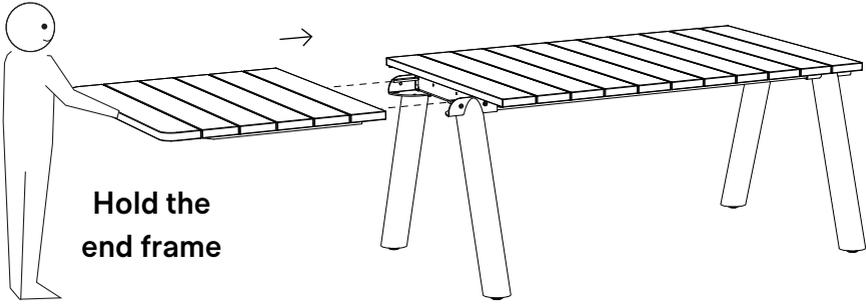


Optional

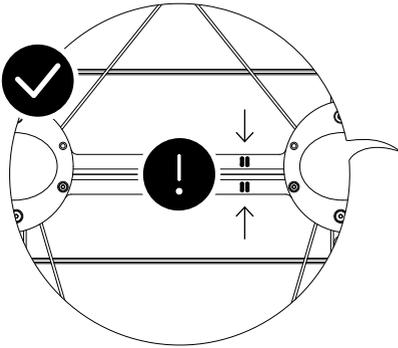
Go to page 45 if you want to extend your table
with an additional module ↗

Otherwise continue with step 7 on the next page.

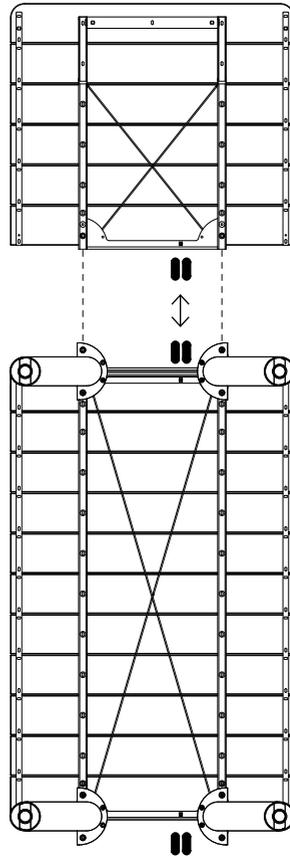
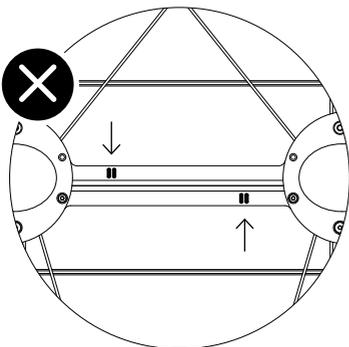
7.



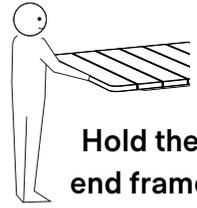
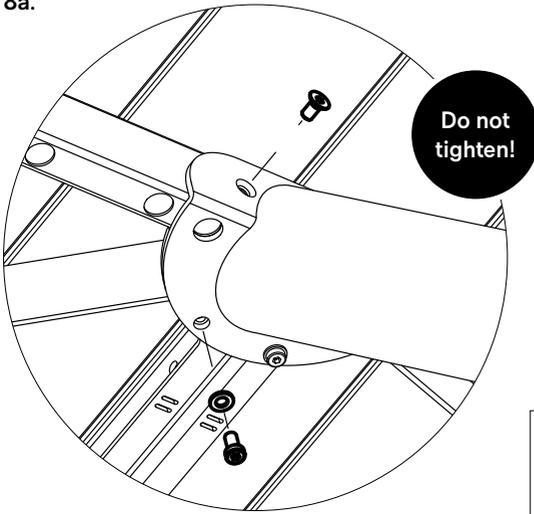
**Hold the
end frame**



**Make sure the two
engraved lines (on the
bottom of the end frame)
match the ones on the
center frame**



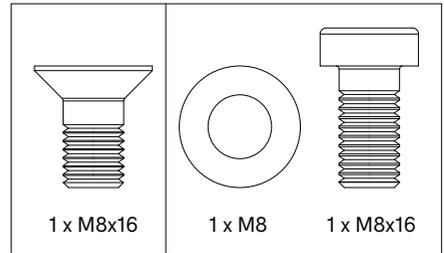
8a.



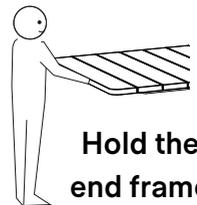
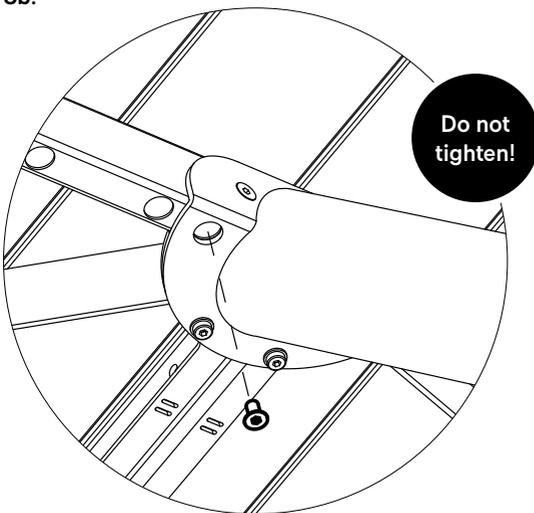
**Hold the
end frame**

Do this for both legs

PNG150
per leg



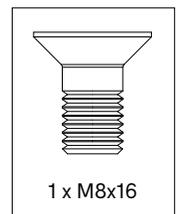
8b.



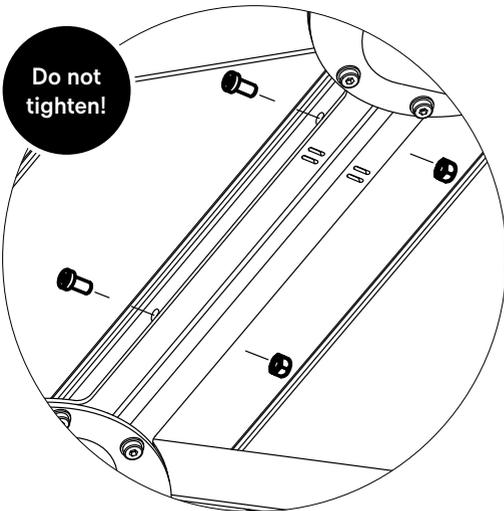
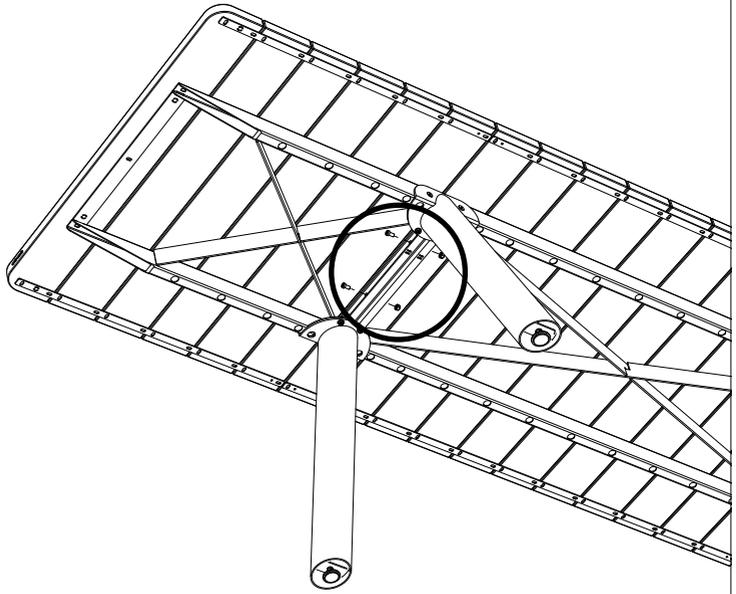
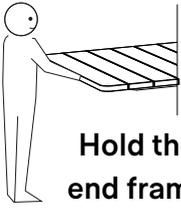
**Hold the
end frame**

Attach the frame connectors (step 6)
Do this for both legs

PNG150
per leg

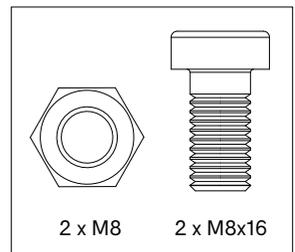


9.



Connect the frames in the center

PNG148

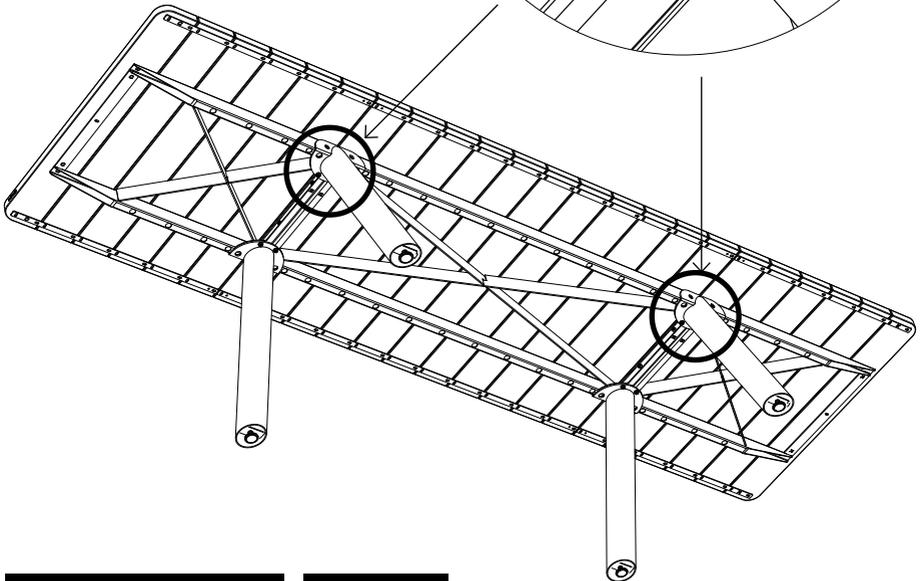
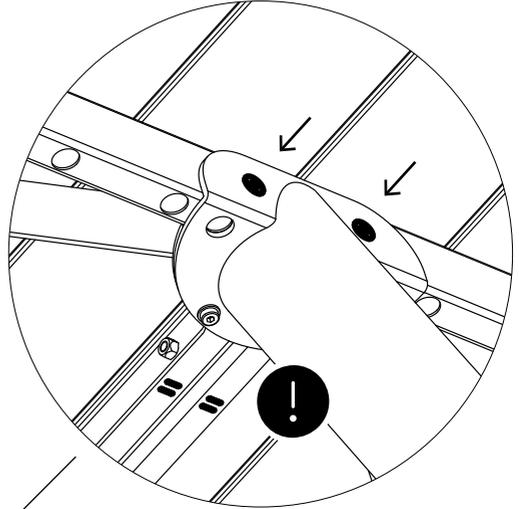


10.

Repeat steps 7 - 9 for the other end frame ↗

11a.

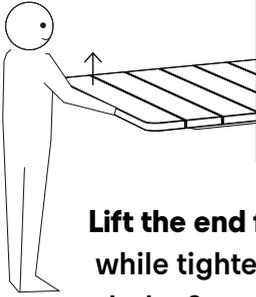
**Start tightening the bolts
on the side of the
engraved lines !**



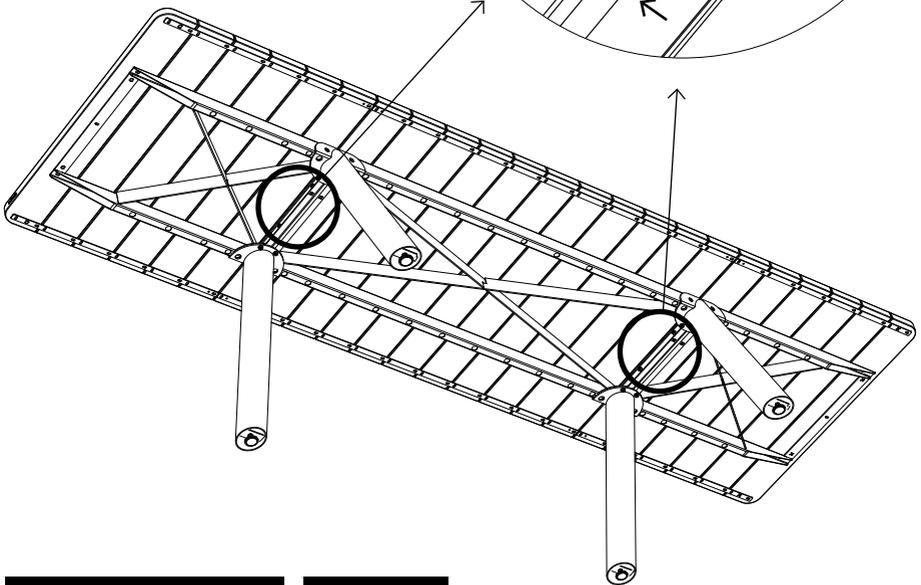
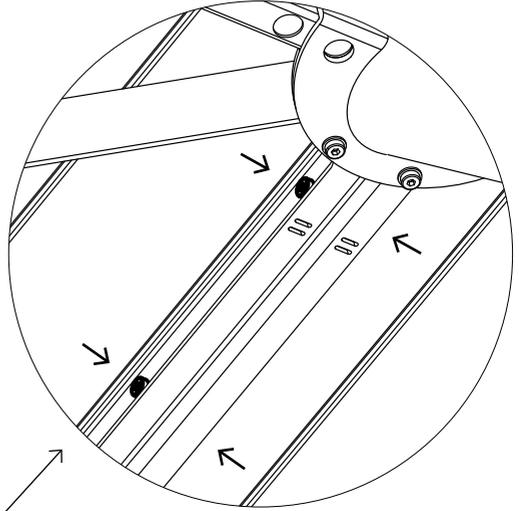
Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11b.



Lift the end frame up while tightening the bolts & nuts in the middle of the frames

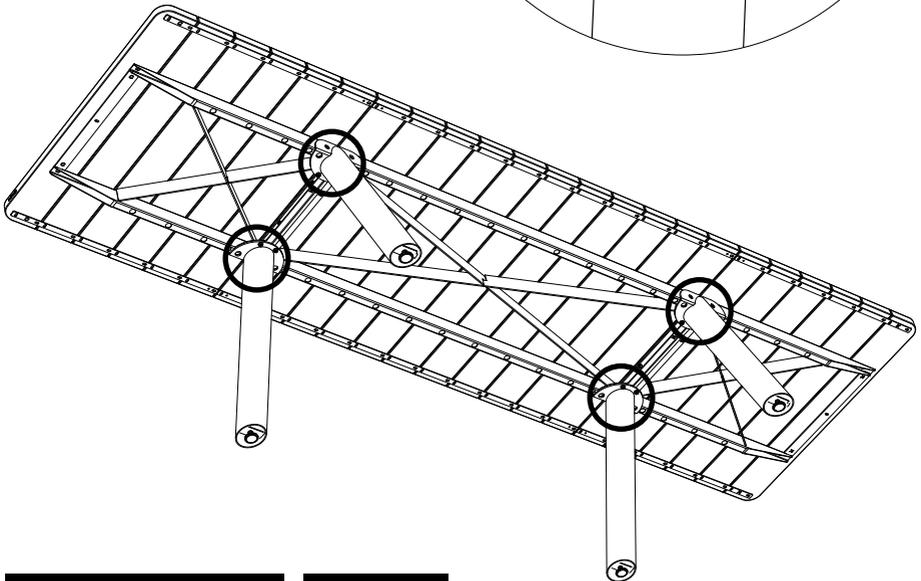
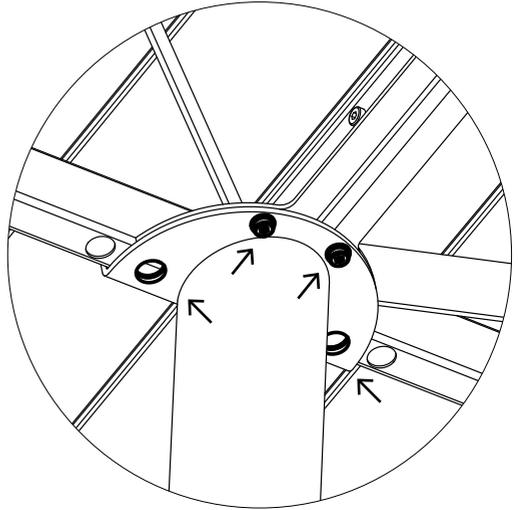


Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

11c.

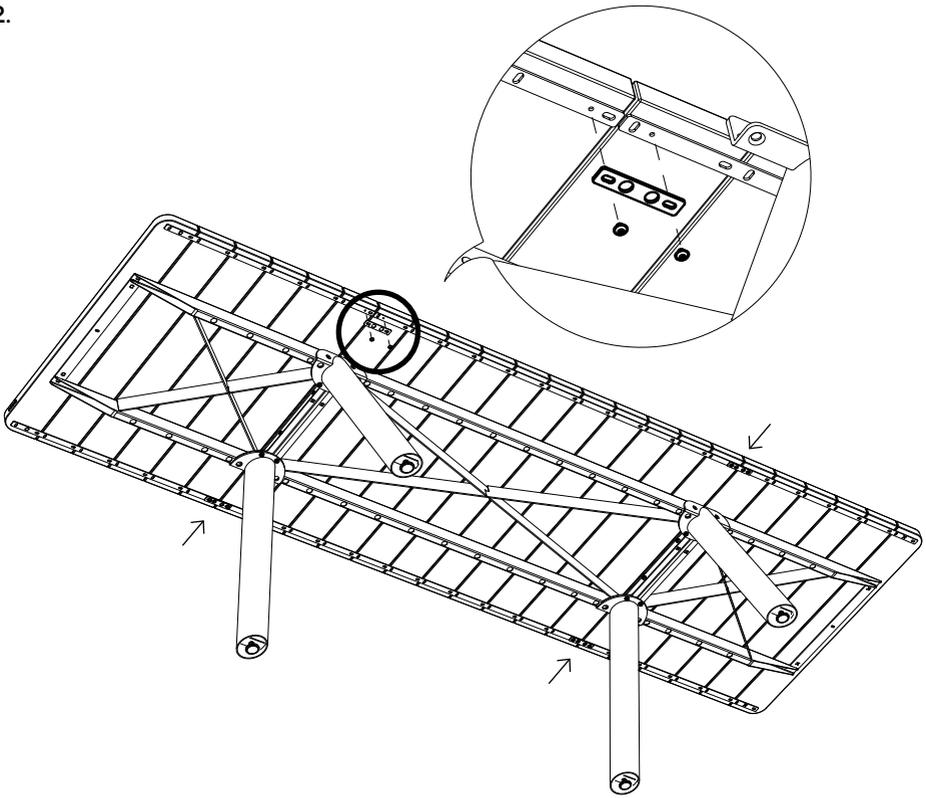
Tighten all bolts!
Don't forget the
bolts of the frame
connectors



Tighten carefully!
Excessive force may
damage the coating!

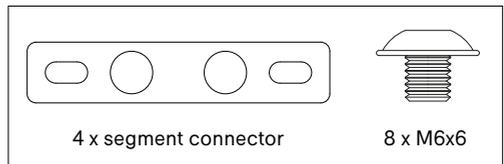

8 Nm
4kg / 8,8lb
MAX!

12.



Connect the tabletop transitions between the end frames and center frame - Tighten these bolts!

PNG149

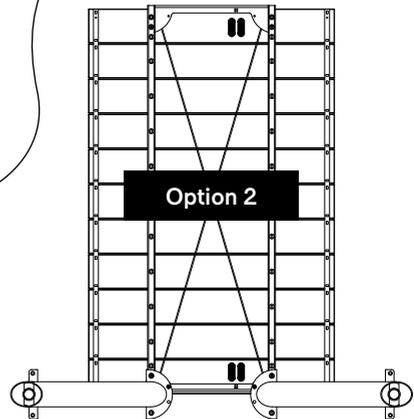
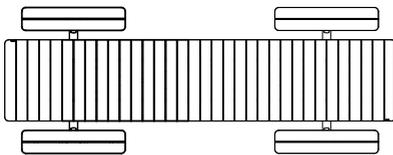
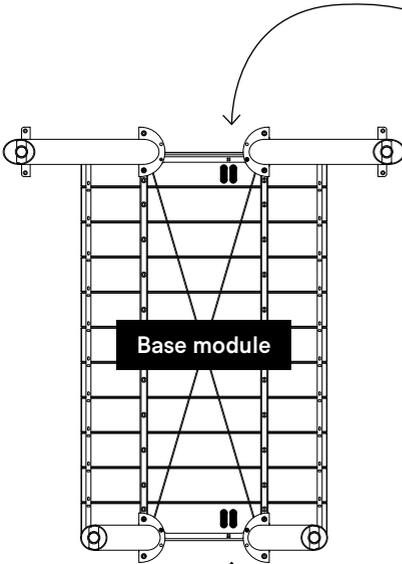
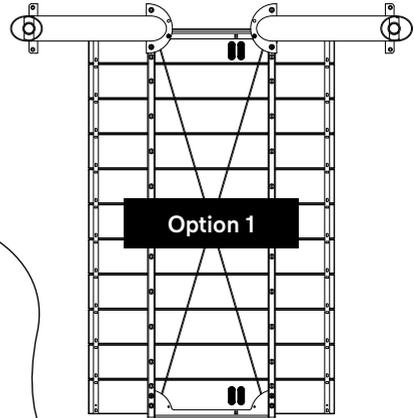
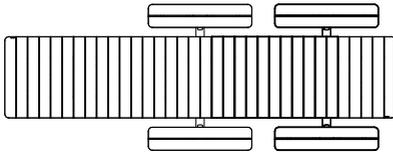


OPTIONAL

Go to page 66 if you want to adjust the height of the feet

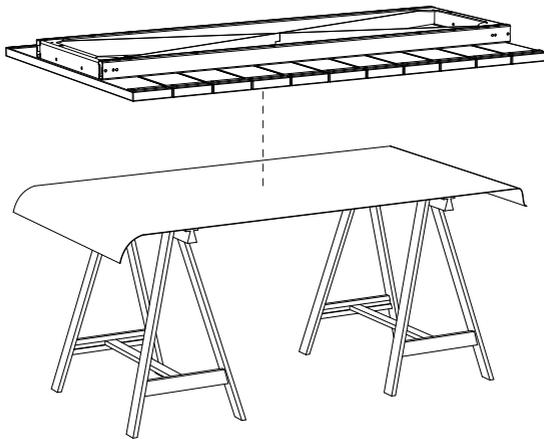
Optional: add additional module(s)

1. Choose where to mount your legs



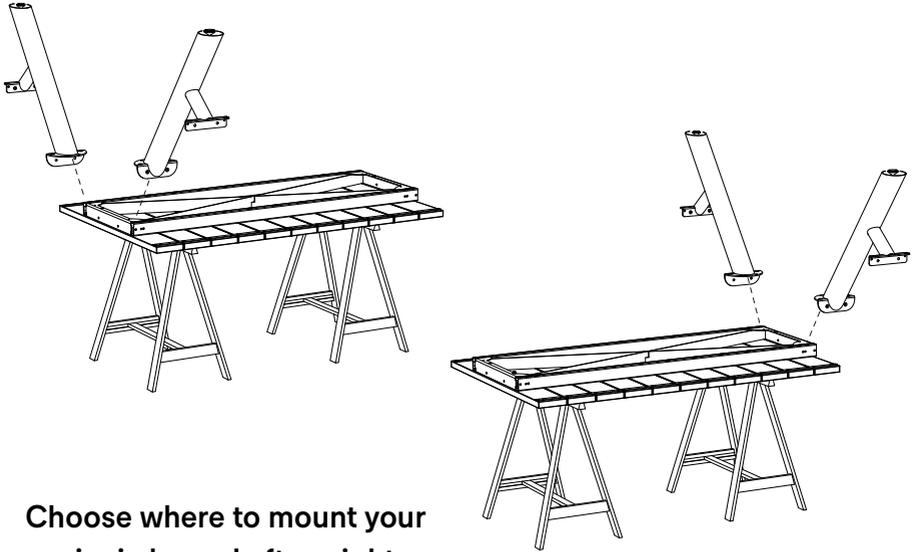
Choose option 1 or 2 to extend your base module. Take into consideration that the engraved lines always align

2.



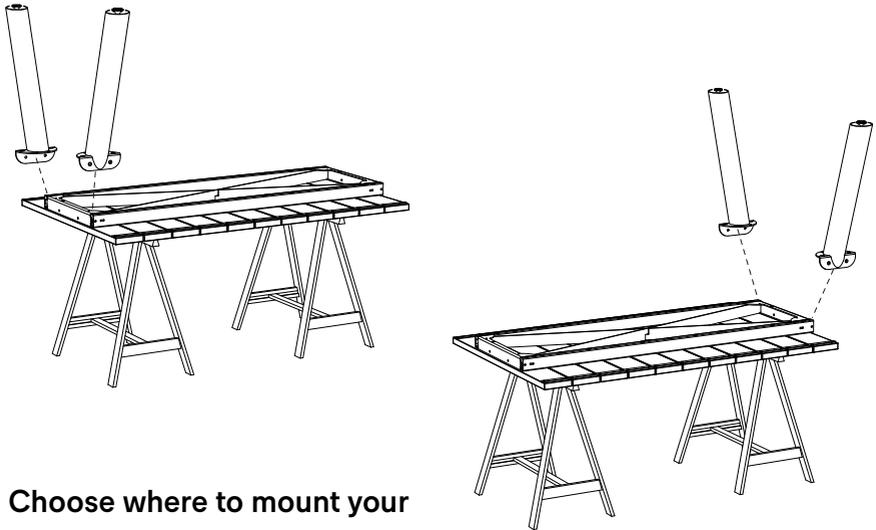
**Put the tabletop center frame on two trestles or
on a protected surface**

3a. Additional picnic module



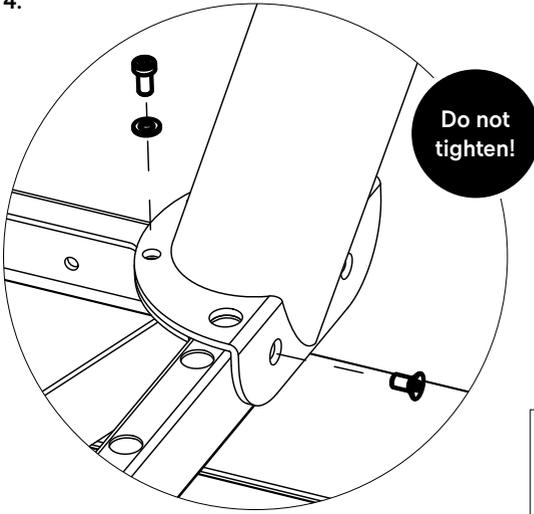
Choose where to mount your picnic legs - Left or right

3b. Additional table module



Choose where to mount your table legs - Left or right

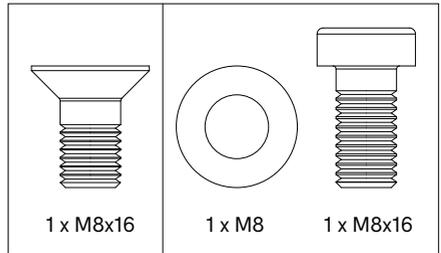
4.



Do not tighten!

Do this for both legs

PNG150
per leg

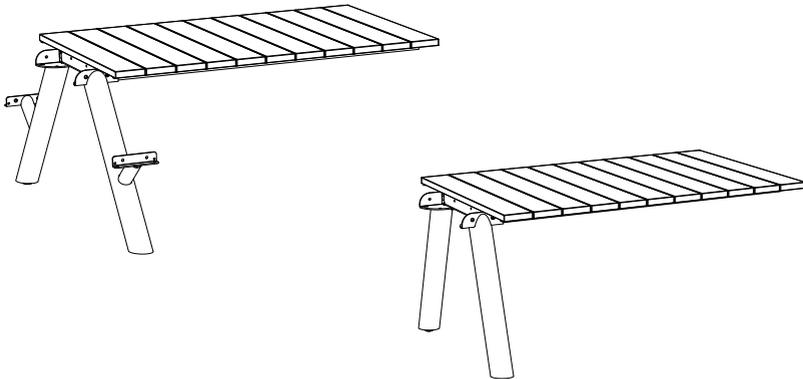


1 x M8x16

1 x M8

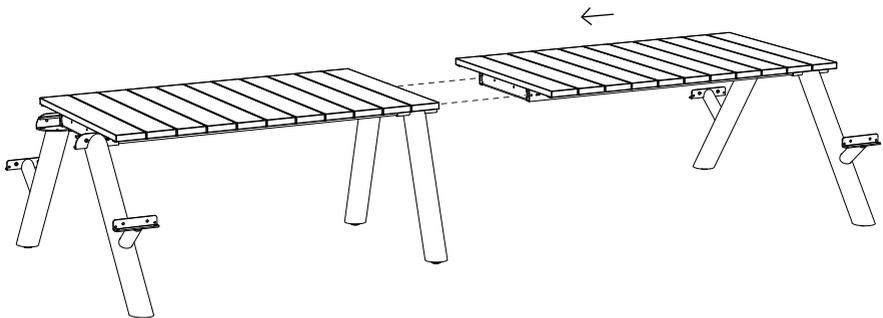
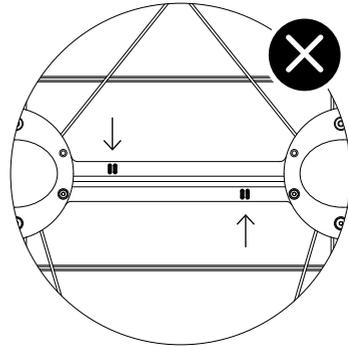
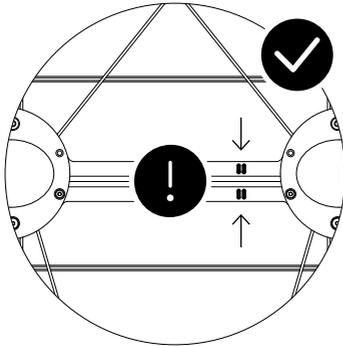
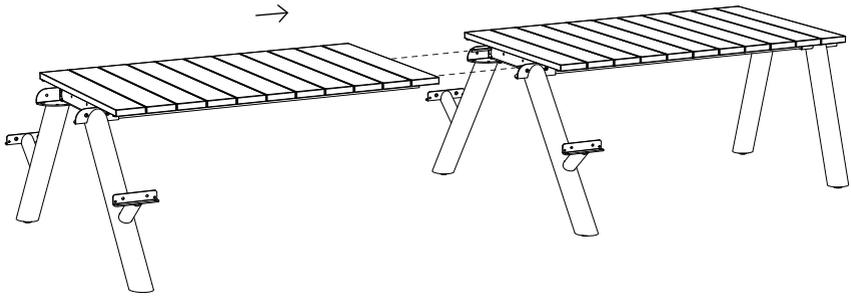
1 x M8x16

5.



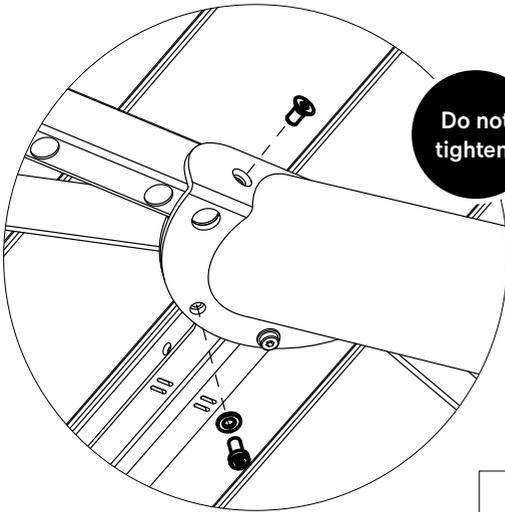
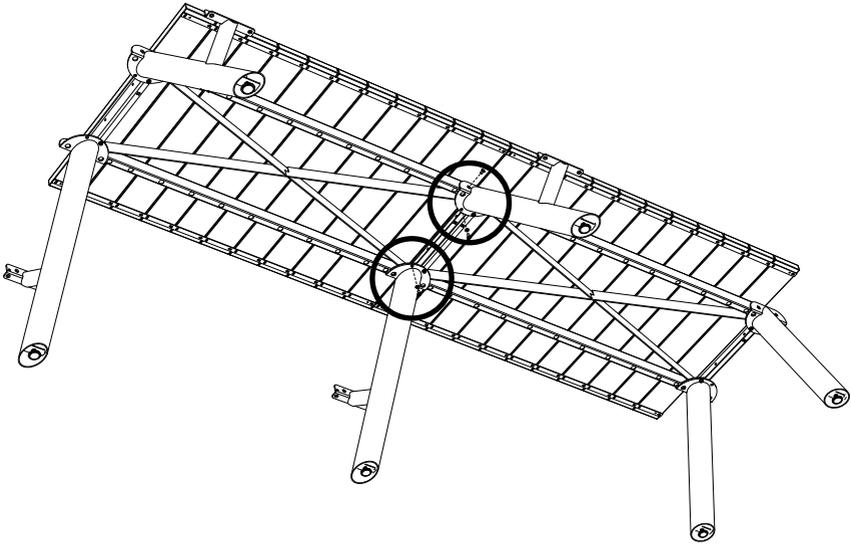
Turn the table
Do not tighten the bolts yet!

6.



Make sure the two engraved lines (on the bottom of the frame) match the ones on the center frame

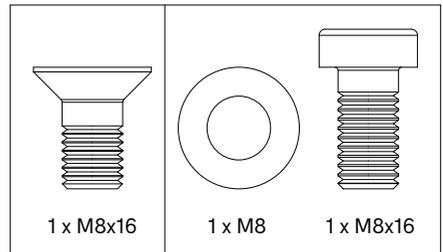
7.



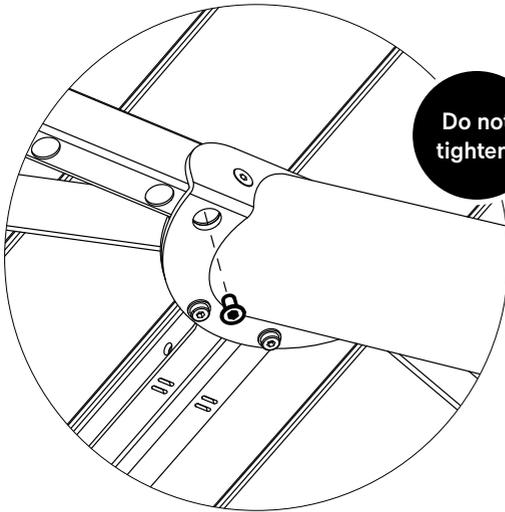
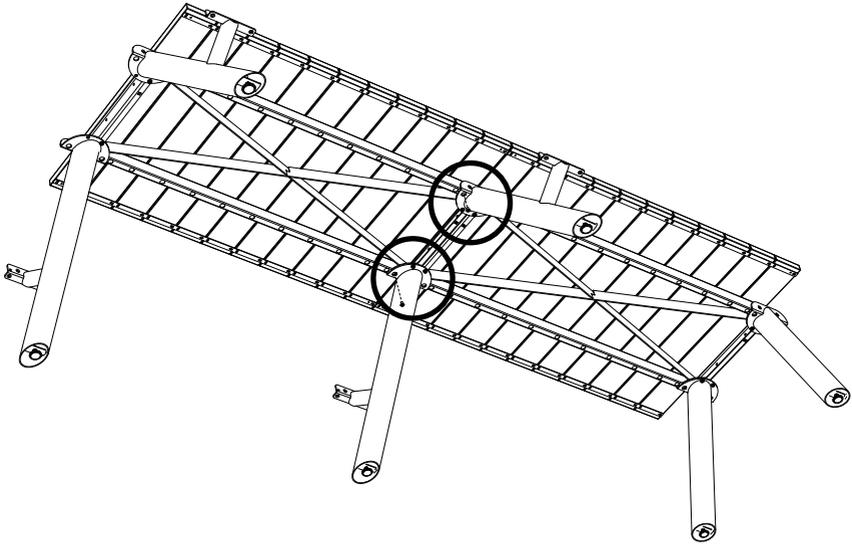
Do not
tighten!

Do this for both legs

PNG150
per leg



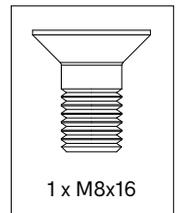
8.



Do not
tighten!

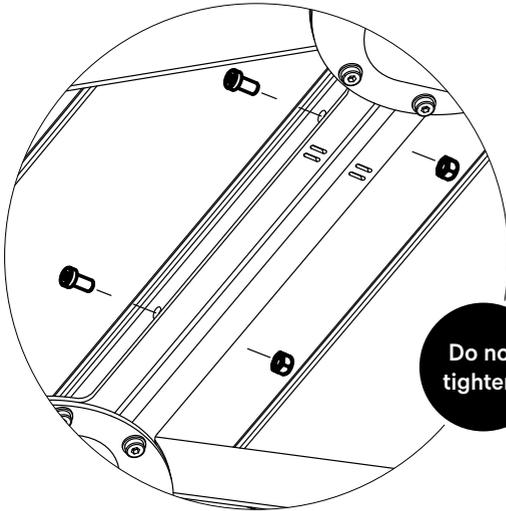
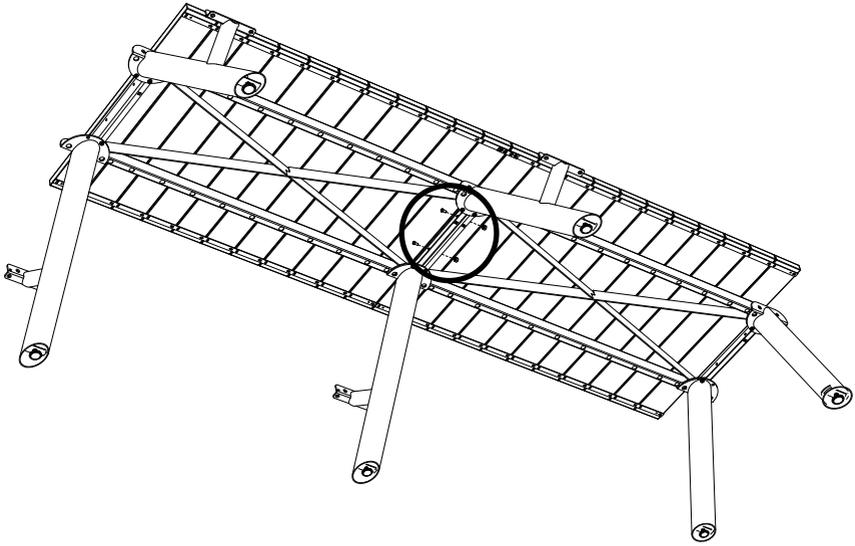
**Attach the frame connectors
Do this for both legs**

PNG150
per leg



1 x M8x16

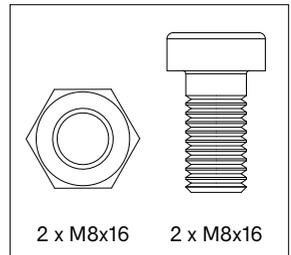
9.



**Do not
tighten!**

Connect the frames in the center

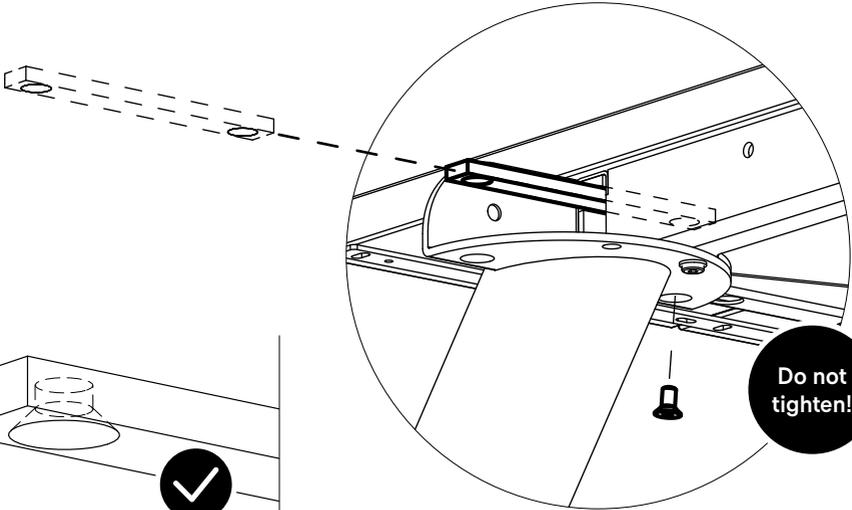
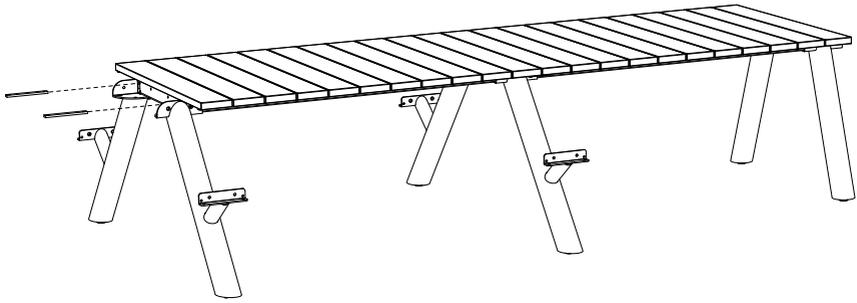
PNG148



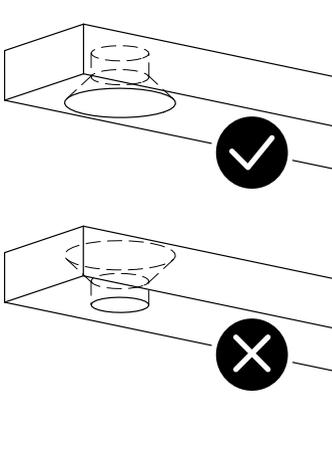
2 x M8x16

2 x M8x16

10.

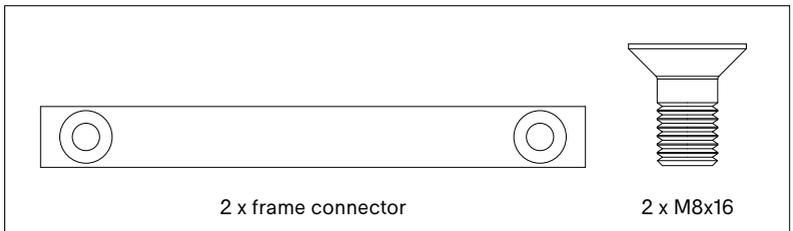


Do not
tighten!



**Position the frame connector & insert
the bolt (through the leg & frame)
Do this on all four corners!**

PNG147



11.

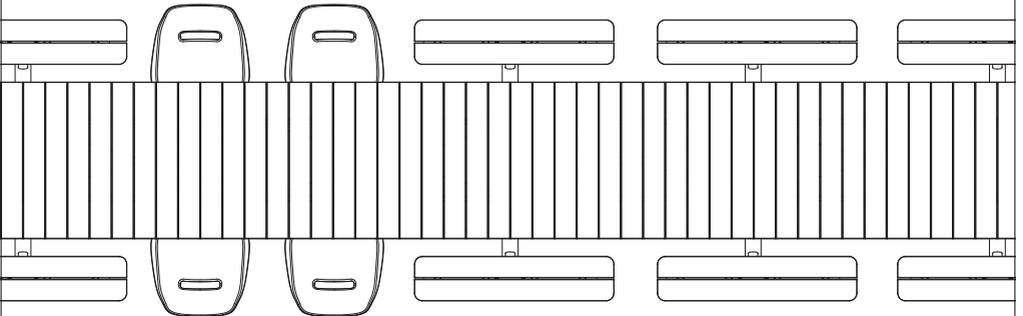


Optional

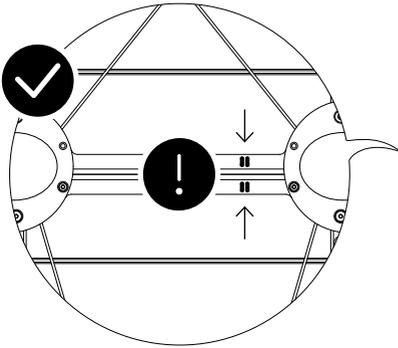
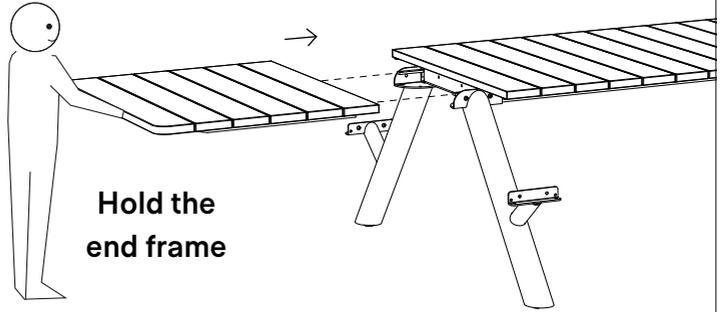
Go back to page 46 if you want to add more additional modules.

Repeat all steps of the additional modules ↗

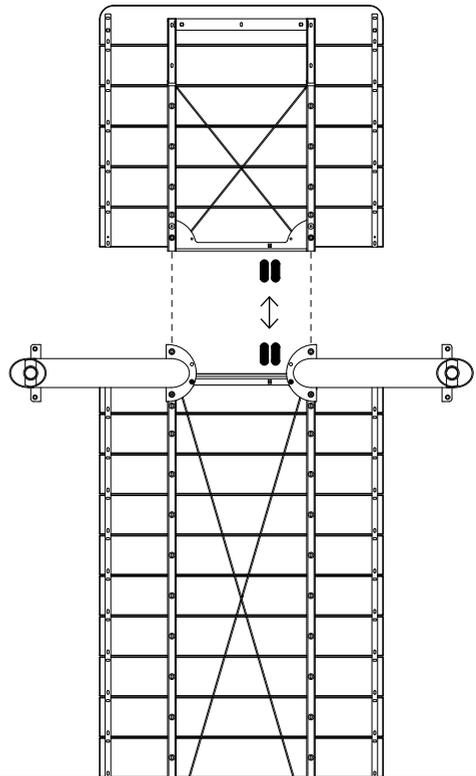
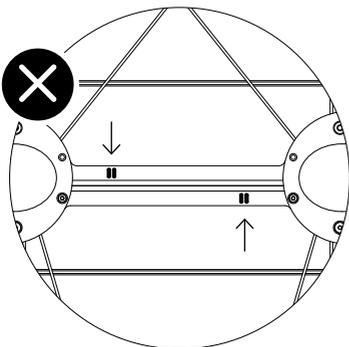
Otherwise continue with step 12 on the next page.



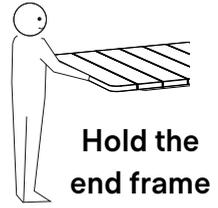
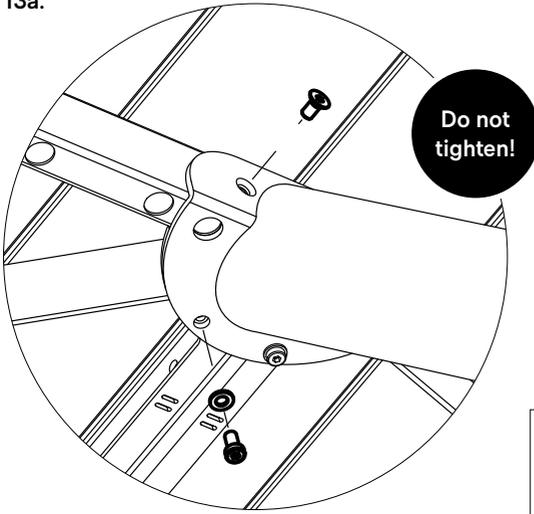
12.



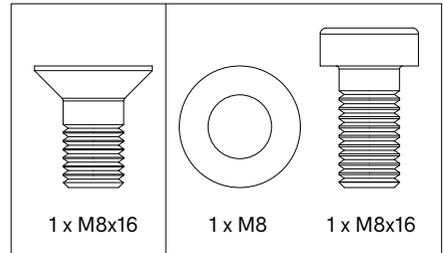
Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame



13a.

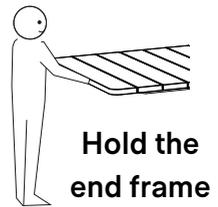
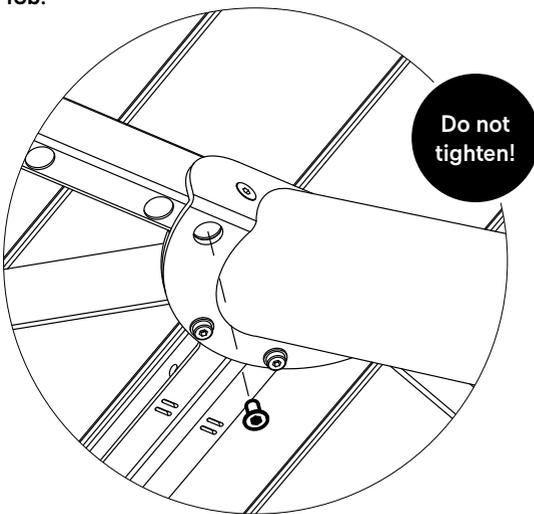


PNG150
per leg

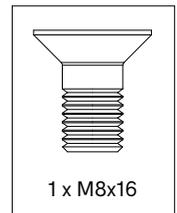


Do this for both legs

13b.

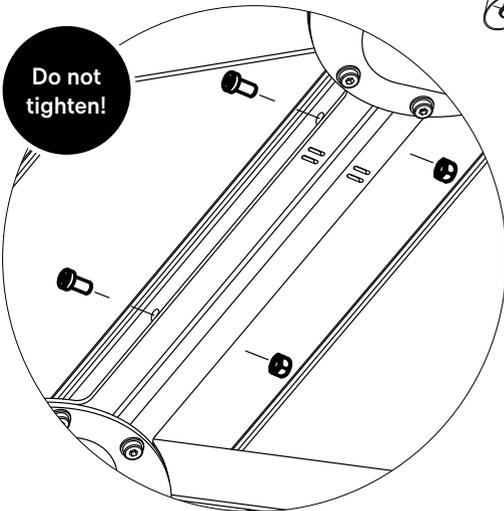
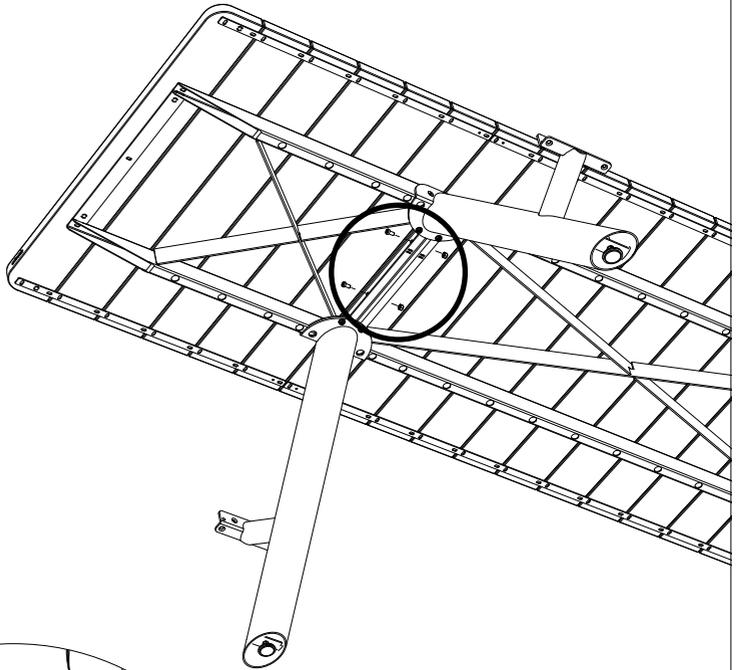
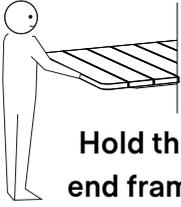


PNG150
per leg



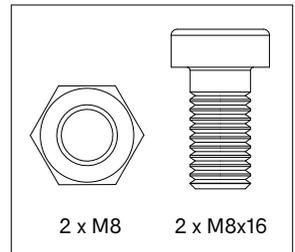
Attach the frame connectors
Do this for both legs

14.



Connect the frames in the center

PNG148

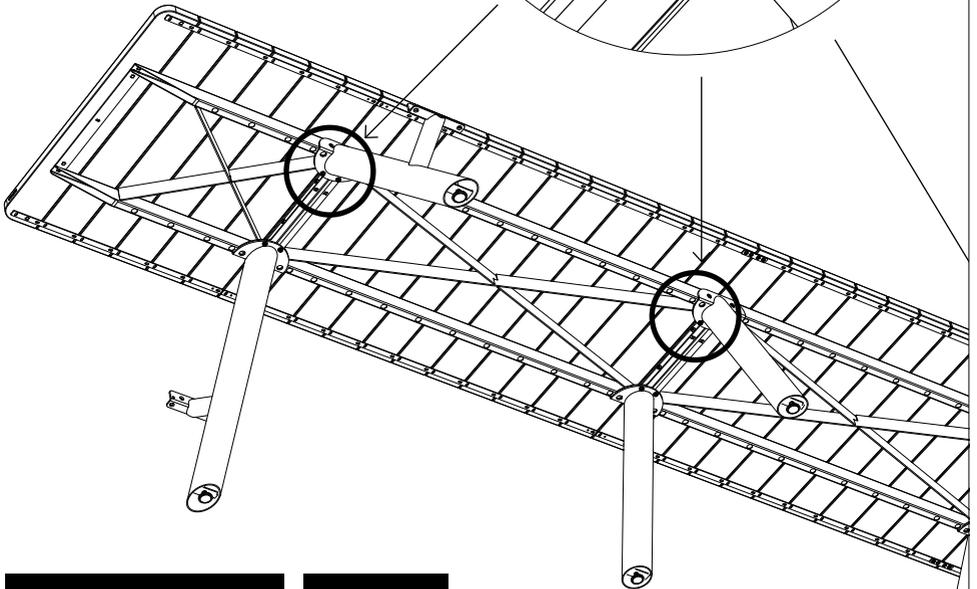
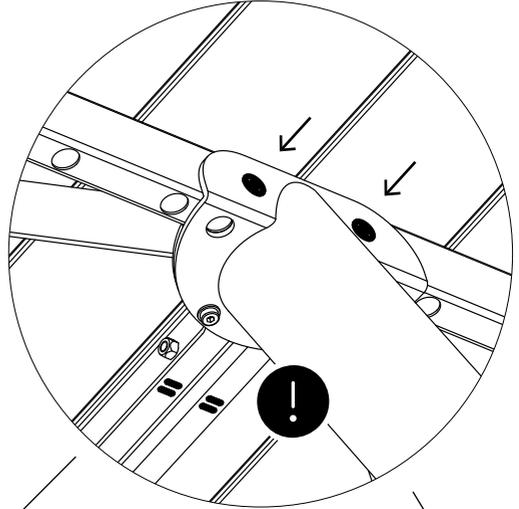


15.

Repeat steps 12 - 14 for the other end frame ↗

16a.

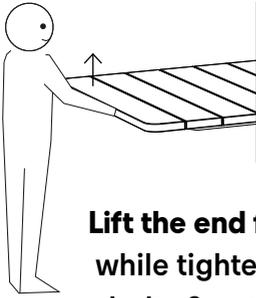
**Start tightening the bolts
on the side of the
engraved lines !**



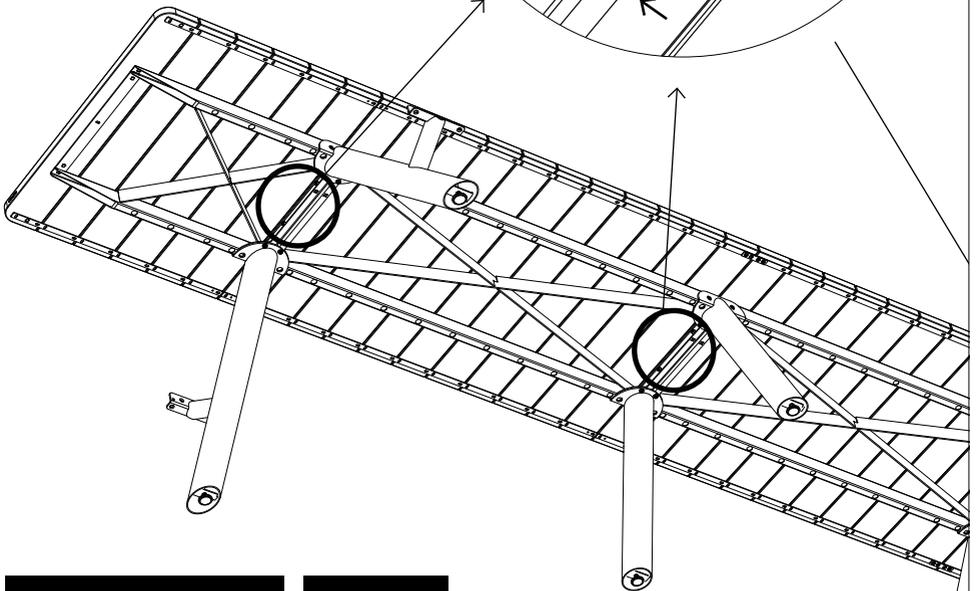
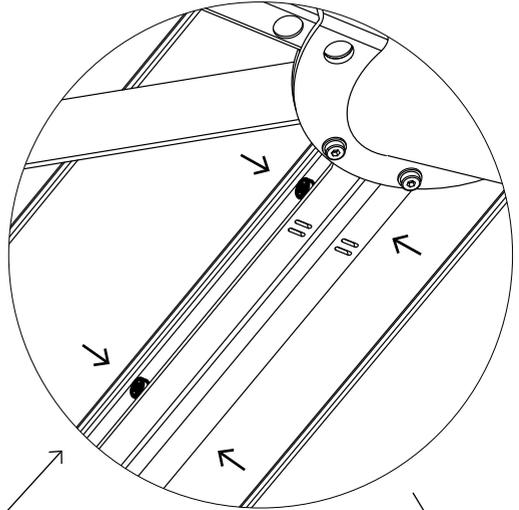
Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

16b.



Lift the end frame up while tightening the bolts & nuts in the middle of the frames

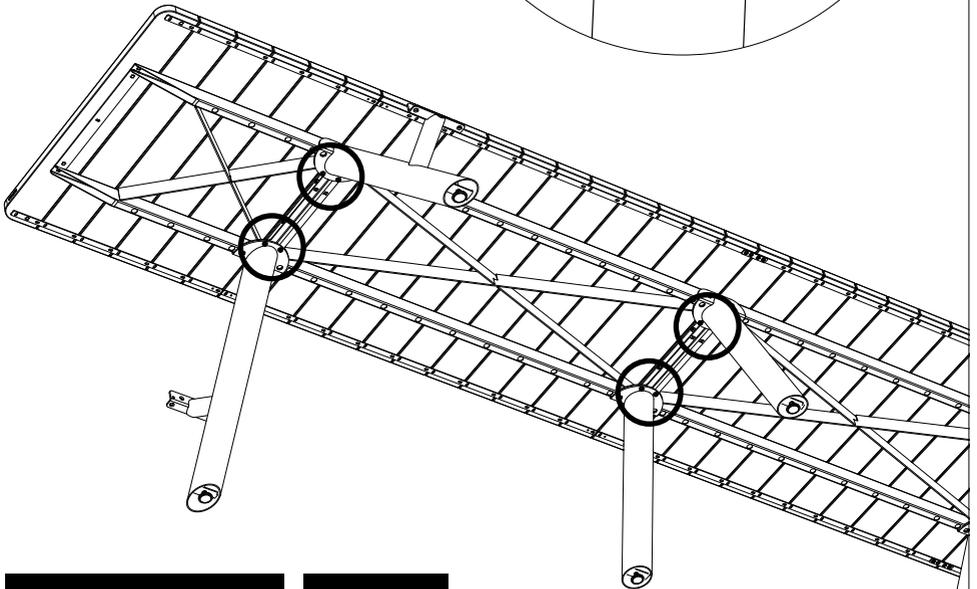
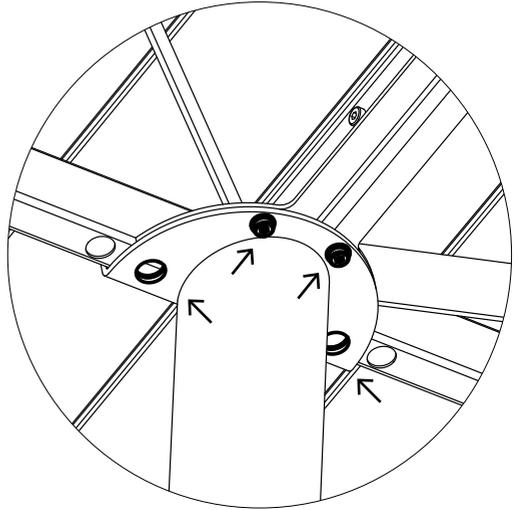


Tighten carefully!
Excessive force may
damage the coating!


8 Nm
4kg / 8,8lb
MAX!

16c.

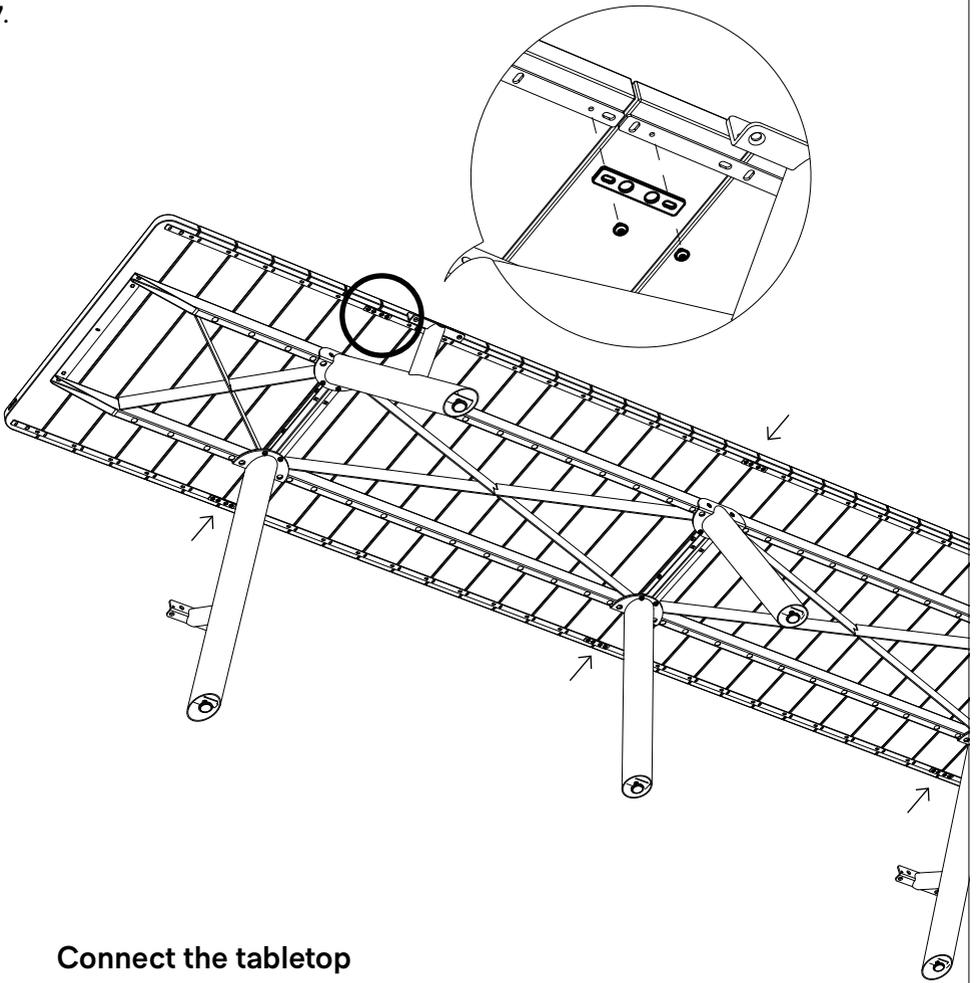
Tighten all bolts!
Don't forget the
bolts of the frame
connectors



Tighten carefully!
Excessive force may
damage the coating!

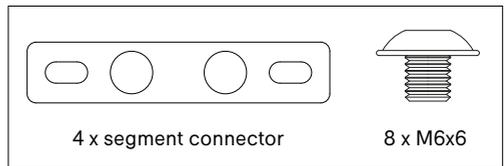

8 Nm
4kg / 8,8lb
MAX!

17.



**Connect the tabletop transitions between the end frames and center frame, also connect the center frames to each other
Tighten these bolts!**

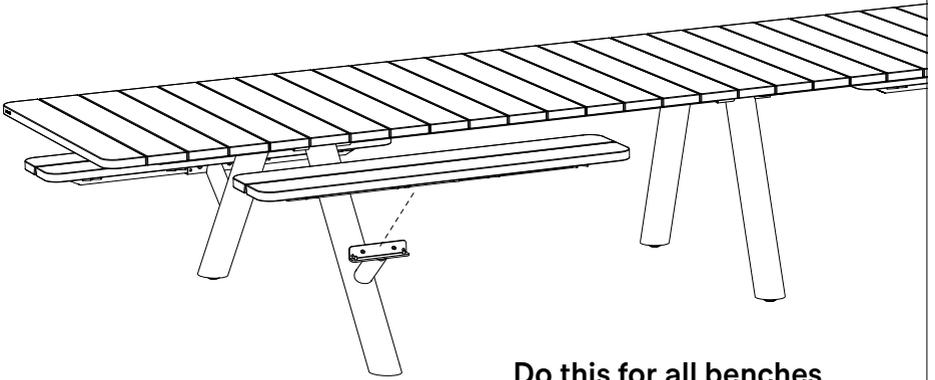
PNG149



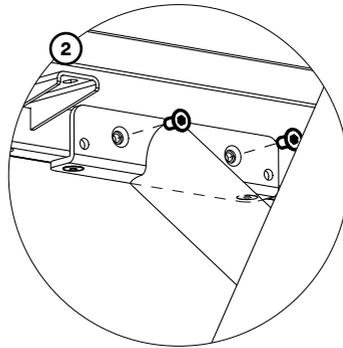
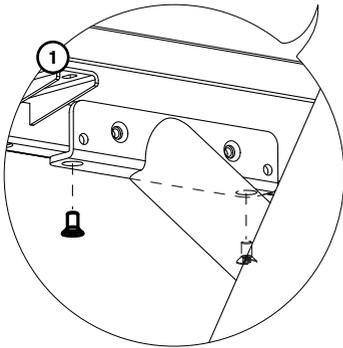
OPTIONAL

Go to page 66 if you want to adjust the height of the feet

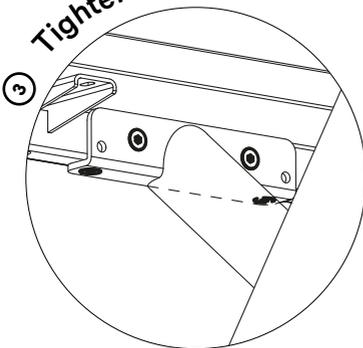
18.



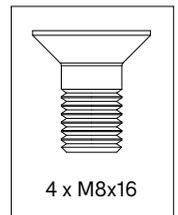
Do this for all benches



Tighten all bolts



PNG115
per leg

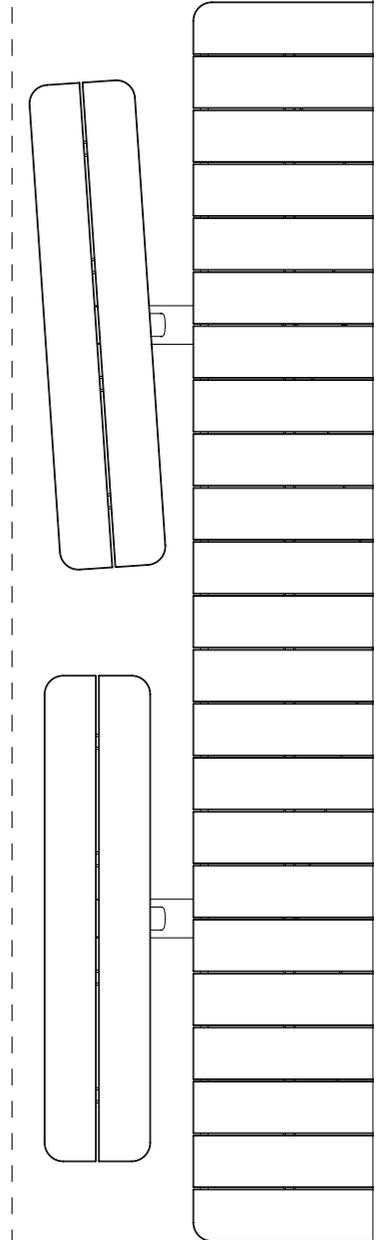
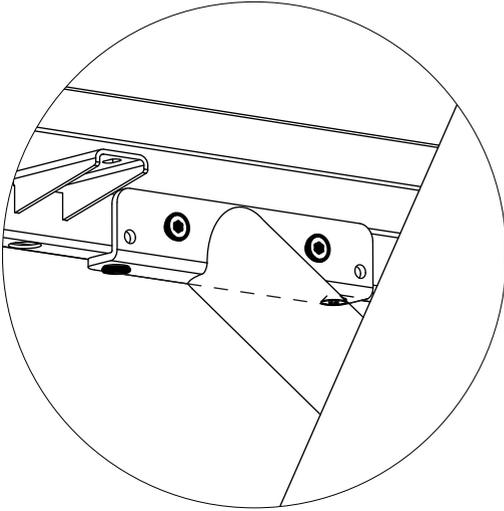


OPTIONAL

Go to page 63 if you want to optimize the alignment of multiple benches

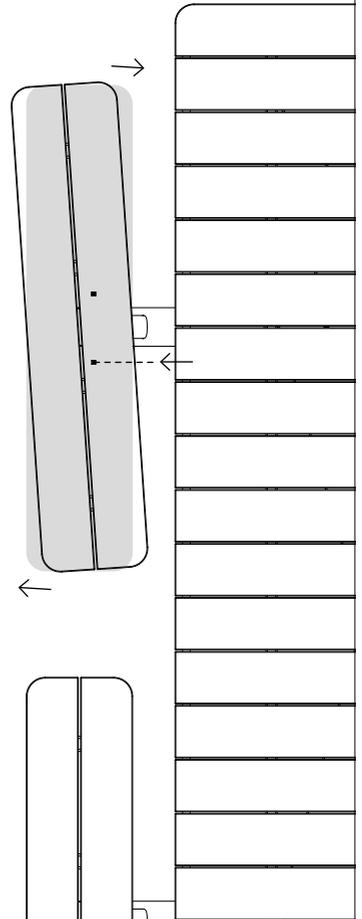
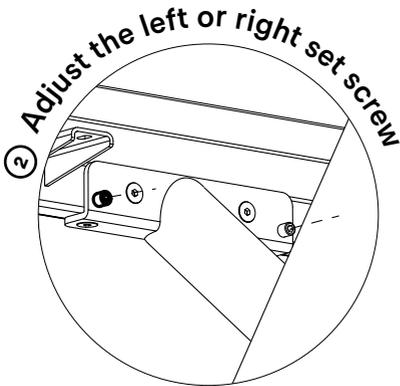
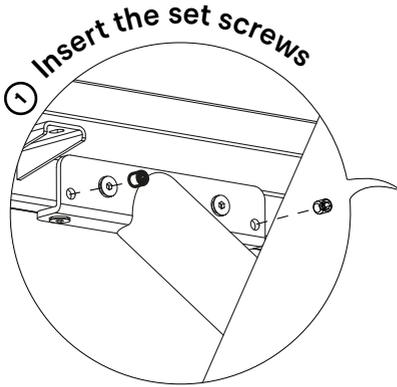
Optional: bench alignment

1.

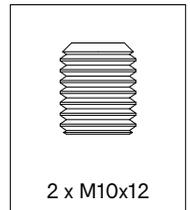


In case you want to optimize the alignment of multiple benches, lightly unscrew all bolts (do not remove the bolts!)

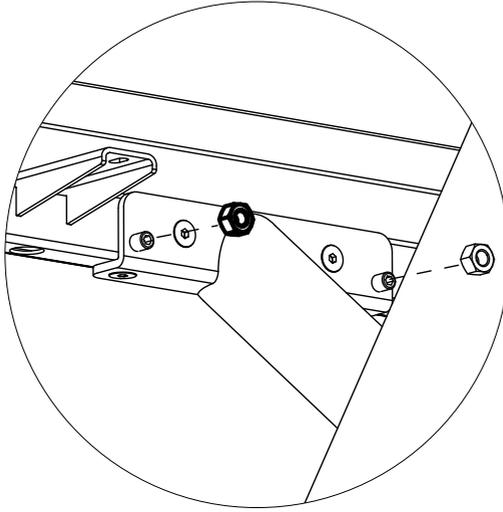
2.



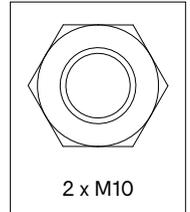
PNG115
per bench



3.

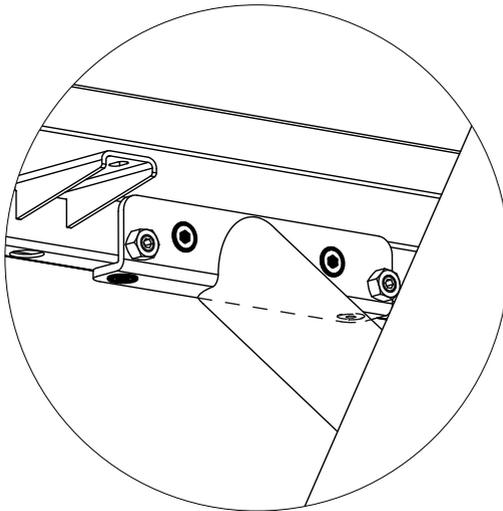


PNG115
per bench



Fix both set screws with the nuts

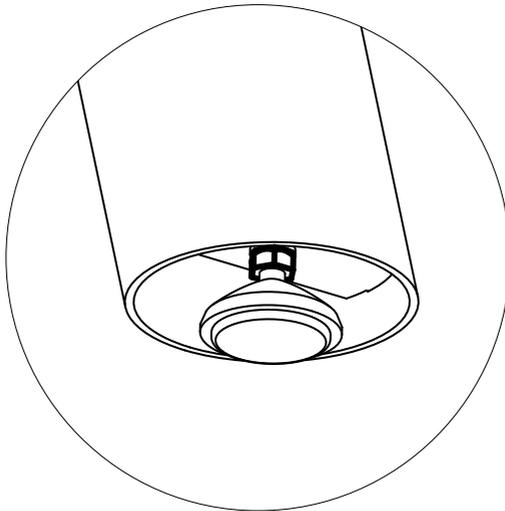
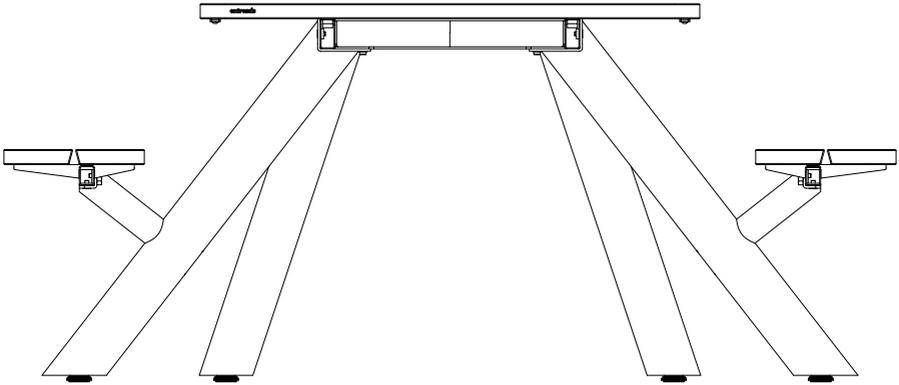
4.



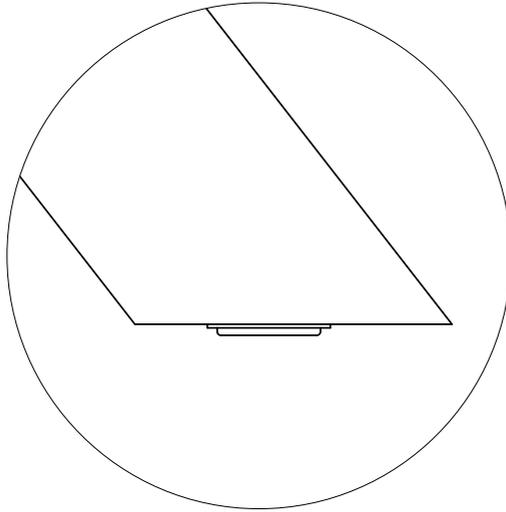
Re-tighten all bolts!

Optional: feet adjustment

1.

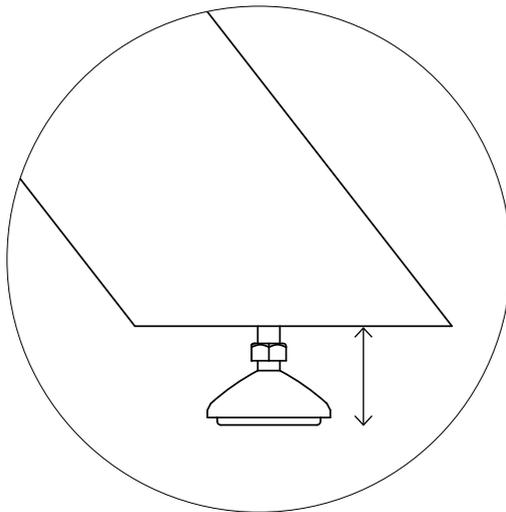


To adjust the height of the feet, make sure you rotate the nut and not the feet



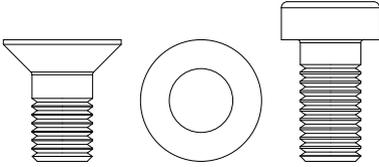
Min. 0,5 cm

Make sure the foot protrudes sufficiently on uneven surfaces to prevent damage to the leg



Max. 3 cm

Mounting kit

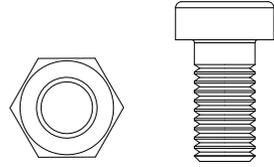


4 x M8x16

4 x M8

4 x M8x16

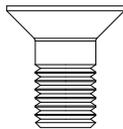
Mounting kit **PNG150** to fix
one set of legs



2 x M8

2 x M8x16

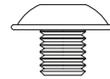
Mounting kit **PNG148** to fix the
frames to each other



2 x frame connector

4 x M8x16

Mounting kit **PNG147** to fix the
frame connectors to the frames

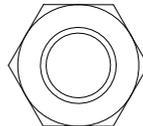


4 x M6x6



2 x segment
connector

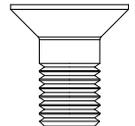
Mounting kit **PNG149** to fix the
tabletop segments to each other



4 x M10



4 x M10x12



8 x M8x16

Mounting kit **PNG115** to fix
two benches



Warnings

Text instructions

Maintenance

Warnings ↗

Assembly text instructions ↗

Maintenance ↗



Warnings

General

- Do not use any sharp tools to open the packaging.
- We strongly advise against using power tools.
- Tripping hazard, mind your step.
- Do not put out cigarettes on the bench.
- Not graffiti proof.
- Do not leave children unattended whilst playing on the bench.
- To avoid danger of suffocation, keep plastic bags away from babies and children.
- Colors can differ over years and from batch to batch.

Product

- Do not stand or jump on the table.
- Do not drag the table, but carry it with minimum 2 people.
- Max. 2 people or 240 kg per bench.

Wood

- When delivered, the wood is untreated.
- Wood is a natural material and its look is different for every slat, plank and tree.
- Wood will gradually become rougher and start to turn grey as a consequence of exposure to the sun and rain. We recommend oiling the wood once or twice a year. 1x before the Summer and 1x after the Summer as protection for the Winter.
- Cleaning regularly with mild detergent. Never use a high pressure cleaner as this will roughen the wood's smooth surface and irreparably damage the wood's fibress.
- Thorough cleaning with Extremis Wood Cleaner.
- We strongly recommend that you treat your wood with wood oil to protect it from stains - Small cracks and crevices can also appear as



part of this process. We strongly advise everyone to treat the furniture with our Wood Protector. It is best to repeat this treatment each year.

Galvanized steel

- Galvanization will become less shiny when used outdoors.
- Flame retarding - NEN-EN13501-1 A1 - Class A1 products will not contribute to fire in any stage, including fully developed fire. For this reason, they are assumed to be capable of satisfying all requirements of all lower classes as well.
- Possible impurities in the immersion tank can cause black marks during galvanization, which are intrinsic to this industrial finishing technique.
- White marks on this zinc layer are also intrinsic to this procedure and will disappear when the furniture is put outdoors.
- This industrial finishing technique may result in a rougher surface. This is intrinsic to the process.

Powder coating

- White powder coating requires more maintenance.
- Do not use abrasive scouring powders or scourers as they will scratch the surface.
- Color can fade to some extent when exposed to UV.
- Flame retarding - NEN-EN13501-1 A2-sl - Satisfying the same criteria as Class B for the SBI-test according to EN13823. In addition, under conditions of a fully developed fire these products will not significantly contribute to the fire load and fire growth.
- Dark colors can get very hot in sunny weather.



Sunbrella®

- Not waterproof, store inside!
- Shake or brush off loose dirt immediately.
- UV color fastness: 7/8 (ISO 105-B02).



Assembly text instructions



Take a look at the drawings, starting from page 7

Panigiri combo (base module) (p7)

1. Put the tabletop center frame on two trestles or on a protected surface.
2. The difference between a picnic and table leg.
3. Choose where you want to place the picnic legs (with bench) or table legs. Position the four legs onto the center frame.
4. Attach all four legs to the center frame by inserting one M8x16 bolt with one M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
5. Now turn the table, but do not tighten the bolts yet!
6. Position four frame connectors halfway in the center frame with the chamfered side facing downwards as show in the diagram and attach with one M8x16 bolt each, but do not tighten the bolt yet!

Optional: Go to page 45 if you want to extend your table with an additional module. Otherwise continue with step 7 on the next page.

7. Position one end frame onto the end of the center frame. Attention: Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame.
8. **a.** Hold the end frame while attaching both legs to the end frame by inserting one M8x16 bolt with one M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
b. Attach the frame connectors by inserting one M8x16 bolt each, but



do not tighten the bolt yet!

9. Still hold the end frame while connecting the end frame & center frame by inserting two M8x16 bolts with M8 nuts, but do not tighten the bolts yet!
10. Repeat step 7 - 9 for the other end frame.
11. **a.** Now all bolts can be tightened, but first start tightening the bolts on the side of the engraved lines as shown in the diagram.
b. Then, lift the end frame up while tightening the bolts and nuts in the middle of the frames.
c. Finally, tighten all other bolts. Don't forget to tighten the bolts of the frame connectors!
12. Connect the tabletop transitions between the end frame and center frame with segment connectors as shown in the diagram. Insert two M6x6 bolts each. Tighten the bolts!
13. Attach the benches on the picnic legs by inserting four M8x16 bolts each. Tip: First enter the vertical bolts, then the bolts from the side. Tighten the bolts!

Panigiri picnic (base module) (p20)

1. Put the tabletop center frame on two trestles or on a protected surface.
2. Picnic leg.
3. Position the four legs onto the center frame.
4. Attach all four legs to the center frame by inserting one M8x16 bolt with one M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
5. Now turn the table, but do not tighten the bolts yet!
6. Position four frame connectors halfway in the center frame with the chamfered side facing downwards as show in the diagram and attach with one M8x16 bolt each, but do not tighten the bolt yet!
Optional: Go to page 45 if you want to extend your table with an additional module. Otherwise continue with step 7 on the next page.
7. Position one end frame onto the end of the center frame. Attention:



- Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame.
8. **a.** Hold the end frame while attaching both legs to the end frame by inserting one M8x16 bolt with one M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
b. Attach the frame connectors by inserting one M8x16 bolt each, but do not tighten the bolt yet!
 9. Still hold the end frame while connecting the end frame & center frame by inserting two M8x16 bolts with M8 nuts, but do not tighten the bolts yet!
 10. Repeat step 7 - 9 for the other end frame.
 11. **a.** Now all bolts can be tightened, but first start tightening the bolts on the side of the engraved lines as shown in the diagram.
b. Then, lift the end frame up while tightening the bolts and nuts in the middle of the frames.
c. Finally, tighten all other bolts. Don't forget to tighten the bolts of the frame connectors!
 12. Connect the tabletop transitions between the end frame and center frame with segment connectors as shown in the diagram. Insert two M6x6 bolts each. Tighten the bolts!
 13. Attach the four benches on the picnic legs by inserting four M8x16 bolts each. Tip: First enter the vertical bolts, then the bolts from the side. Tighten the bolts!

Panigiri table (base module) (p33)

1. Put the tabletop center frame on two trestles or on a protected surface.
2. Table leg.
3. Position the four legs onto the center frame.
4. Attach all four legs to the center frame by inserting one M8x16 bolt with one M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!



5. Now turn the table, but do not tighten the bolts yet!
6. Position four frame connectors halfway in the center frame with the chamfered side facing downwards as show in the diagram and attach with one M8x16 bolt each, but do not tighten the bolt yet!
Optional: Go to page 45 if you want to extend your table with an additional module. Otherwise continue with step 7 on the next page.
7. Position one end frame onto the end of the center frame. Attention: Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame.
8. **a.** Hold the end frame while attaching both legs to the end frame by inserting one M8x16 bolt with one M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
b. Attach the frame connectors by inserting one M8x16 bolt each, but do not tighten the bolt yet!
9. Still hold the end frame while connecting the end frame & center frame by inserting two M8x16 bolts with M8 nuts, but do not tighten the bolts yet!
10. Repeat step 7 - 9 for the other end frame.
11. **a.** Now all bolts can be tightened, but first start tightening the bolts on the side of the engraved lines as shown in the diagram.
b. Then, lift the end frame up while tightening the bolts and nuts in the middle of the frames.
c. Finally, tighten all other bolts. Don't forget to tighten the bolts of the frame connectors!
12. Connect the tabletop transitions between the end frame and center frame with segment connectors as shown in the diagram. Insert two M6x6 bolts each. Tighten the bolts!



Optional: add additional module(s) (p45)

1. Choose where to mount your legs. Choose option 1 or 2 to extend your base module. Take into consideration that the engraved lines always align!
2. Put the tabletop center frame on two trestles or on a protected surface.
3. **a. Additional picnic module:** Choose on which side of the center frame you want to mount your picnic legs.
b. Additional table module: Choose on which side of the center frame you want to mount your table legs.
4. Attach both legs to the center frame by inserting one M8x16 bolt with one M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
5. Now turn the table, but do not tighten the bolts yet!
6. Position the additional module to the base module. Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame.
7. Attach both legs to the additional module by inserting one M8x16 bolt with one M8 washer from the vertical side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
8. Attach the frame connectors by inserting one M8x16 bolt per leg, as shown in the diagram, but do not tighten the bolts yet!
9. Connect the center frames by inserting two M8x16 bolts with M8 nuts, but do not tighten the bolts yet!
10. Now position two new frame connectors to the additional module with the chamfered side facing downwards as show in the diagram and attach with one M8x16 bolt each, but do not tighten the bolt yet!
11. **Optional:** Go back to page 46 if you want to add more additional modules and repeat all steps of the additional modules. Otherwise continue with step 12 on the next page.
12. Position one end frame onto one of both ends. Attention: Make sure the two engraved lines (on the bottom of the end frame) match the ones on the center frame.



13. **a.** Hold the end frame while attaching both legs to the end frame by inserting one M8x16 bolt with one M8 washer from the bottom side and one M8x16 bolt from the side as shown in the diagram, but do not tighten the bolts yet!
b. Attach the frame connectors by inserting one M8x16 bolt each, but do not tighten the bolts yet!
14. Still hold the end frame while connecting the frames by inserting two M8x16 bolts with M8 nuts, but do not tighten the bolts yet!
15. Repeat step 12 - 14 for the other end frame.
16. **a.** Now all bolts can be tightened, but first start tightening the bolts on the side of the engraved lines as shown in the diagram.
b. Then, lift the end frame up while tightening the bolts and nuts in the middle of the frames.
c. Finally, tighten all other bolts. Don't forget to tighten the bolts of the frame connectors!
17. Connect the tabletop transitions between the end frame and center frame with segment connectors as shown in the diagram. Insert two M6x6 bolts each. Tighten the bolts!
18. Attach all benches on the picnic legs by inserting four M8x16 bolts each. Tip: First enter the vertical bolts, then the bolts from the side. Tighten the bolts!



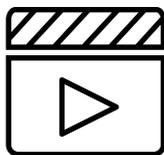
Optional: bench alignment (p63)

1. In case you want to optimize the alignment of multiple benches, lightly unscrew all bolts, but do not remove them!
2. Insert the set screws as shown in the diagram. Then adjust the left or right set screw according to how you want to align the bench.
3. Now fix both set screws with an M10 nut.
4. Finally, re-tighten all bolts.

Optional: feet adjustment (p66)

1. To adjust the height off the feet, make sure you rotate the nut and not the feet.
Make sure the foot protrudes sufficiently on uneven surfaces to prevent damage to the leg





Watch the maintenance videos on our website:
www.extremis.com/maintenance

Wood

OILING

Twice a year

Before first use and/or after cleaning and sanding, we strongly recommend treating the wood with Extremis Wood Protector to protect it from dirt, moisture and UV rays.

DAY TO DAY CLEANING

Regularly and after every use

Schedule regular maintenance to prolong the life of your garden furniture. Regular maintenance ensures that the furniture always looks its best.

Cleaning the wood regularly and immediately after use with a clean, damp cloth ensures that liquids cannot penetrate deep into the wood. A well oiled table is less likely to absorb liquids and thus stays cleaner for longer. To remove stubborn dirt, simply use a hard brush and some water. Be careful not to cause permanent damage to the fibres. For this reason, you should never, ever use a high-pressure washer for cleaning wood.

THOROUGH CLEANING

Twice a year

It is essential to clean the wood thoroughly twice a year. We recommend



doing this just before spring and after summer if your furniture is outside all the year round. Pick one of those humid, cloudy days, as it is better for the moisture level in the wood to dry out slowly after cleaning.

SANDING WOOD

Every 2 years

After a few years, your wood will show cracks and perhaps some distortion. This is perfectly normal as wood is a natural and living material. The great advantage of solid wood is that you can sand away the top layer to make the surface even and smooth again. You should do this every two years using a hand sanding machine. Choose a dry day. Finish off with a 120-grit sandpaper.

REPLACING A WOODEN PART

Hey! You don't need to be an engineer to understand our products. And you don't even need to be great at DIY to replace a part. Do make sure that you can't repair the damage simply by sanding the slat.

Galvanized steel

CLEANING

When dirty

Clean with lukewarm water and a brush.

REPAIRING DAMAGED PARTS WITH ZINC SPRAY

When damaged

Hot dip galvanization is the most durable way of protecting metal against rusting. If the zinc coating is damaged, the exposed metal can rust. This can easily be touched up with zinc paint that automatically has the same colour and is readily available in shops. Zinc spray forms a quick drying, self healing and flexible coating that helps stop corrosion.



Powder coating

CLEANING

Regularly

Use Extremis Multicleaner, a 100% biodegradable detergent or common kitchen cleaning products. Avoid using aggressive products. These surfaces are best cleaned with a neutral cleaning product diluted in water.

REPAIRING DAMAGED POWDER COATING

When damaged

The impact of sharp objects can damage the coating. Scratches or dents can be touched up with our paint pens. However this only camouflages the scratches without removing them.

Sunbrella

SPILLED LIQUIDS

Immediately after use

It is best to treat spilt liquids immediately by placing a sheet of absorbent kitchen paper on them. The water-resistant coating on the Sunbrella prevents droplets from penetrating the fabric.

REGULAR CLEANING

When dirty

Make a solution to remove stains on your Sunbrella.

MACHINE WASHING

Rarely

It is also possible to put the blankets and cushion covers in a washing machine (30°). Do not dry clean or tumble dry. The fabric can be creased. Ironing will help to recover the waterrepellent coating of the fabric, but only at a cool setting (delicates). As some irons exceed the recommended temperature at the synthetic setting, test a small, inconspicuous



area before ironing the entire fabric. DO NOT use a steamer or iron set to the steam setting.

REMOVING STUBBORN STAINS

Only if nothing else helps

More drastic measures needed? Bleach can be used if nothing else helps. Protect the area around your Sunbrella fabric when using a bleach solution – bleach may discolour non-Sunbrella fabrics. Please be aware of the environment when cleaning with bleach. Bleach can have harmful effects on the natural environment around you. We do not advise using bleach if you are surrounded by a body of water or another environment that could be affected. If stains and/or mildew marks are severe, the quantity of bleach may be increased.





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