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Panigiri



Design

© Design by Dirk Wynants for Extremis, 2023

Furniture awards

• iF design award – Winner, 2024

Extremis awards

- Henry Van De Velde Award, 2001
- Hermes Creative Award, 2002
- De Leeuw van de Export Award, 2003
- Design Management Europe Award, 2007
- Unizo KMO Laureaat, 2008
- Green Good Design Award, 2013
- Sustainable Enterprise, POM Vlaanderen, 2016

Text

Panigiri offers infinite combinations as soon as you start to play with length and seating options. Comprising only a few elements — a central top, two end tops, and legs — the table's smallest setup accommodates eight people comfortably. Adding an extra central top expands the length, providing four additional seats. The possibilities are limitless — construct your desired length with Panigiri!

Not only does this design make Panigiri extremely modular, but almost as importantly, it's compact to transport, to store or to move. Since each element fits a pallet, you can create an endless table without much hassle installing it: every component effortlessly passes through doors or fits into vans or elevators. In theory, stacking one pallet of Panigiri tabletops and legs to the ceiling of a truck yields a table accommodating up to 56 people.

- Stainless steel legs that attach the table to the bench
- Robust, durable materials (suitable for intensive use in public spaces and in a maritime climate)



- Three base modules (8 people): Combo Picnic Table
- Each person has its own access zone
- Add more center pieces at will to make your tables endless in length.
- Tabletop and benches made from sustainability category 1 "thermally treated wood" (European Ash wood Hellwood) with PEFC label.
- Tabletop and benches fully supported by a galvanized steel frame.
- Legs made from structured powder coated stainless steel (Black RAL9005, Earth, Beach beige RAL1019 & Off white RAL9002 as standard, custom color possible on request (RAL colors only))
- Low maintenance
- Suitable for indoors and outdoors
- Optional slide-on cushion: Seamlessly secured through a slide-in technique
- Optional slide-on chair (BYOS Bring Your Own Seat): hook onto the bench
- Weight base module Panigiri combo: 145 kg
- Weight base module Panigiri picnic: 170 kg
- Weight base module Panigiri table: 120 kg

More info: https://www.extremis.com/en/collections/panigiri

Construction

Tabletop:

- Wooden sections of Hellwood (standard PEFC label)
- Supporting frame made from hot dip galvanized steel

Benches:

- Wooden sections of Hellwood (standard PEFC label)
- Supporting frame made from hot dip galvanized steel
- Max. 2 people or 240 kg per bench

Legs:

- Structured powder coated stainless steel
- Powder coated aluminium standard colors: Black RAL9005, Earth, Beach beige RAL1019 & Off white RAL9002 as standard, custom color possible on request (RAL colors only).

Additional picnic module:

- Wooden sections of Hellwood (standard PEFC label)
- Supporting frame made from hot dip galvanized steel
- Legs in structured powder coated stainless steel: Black RAL9005, Earth, Beach beige RAL1019 & Off white RAL9002 as standard, custom color possible on request (RAL colors only)

Additional table module:

- Wooden sections of Hellwood (standard PEFC label)
- Supporting frame made from hot dip galvanized steel
- Legs in structured powder coated stainless steel: Black RAL9005, Earth, Beach beige RAL1019 & Off white RAL9002 as standard, custom color possible on request (RAL colors only)



Optional slide-on cushion: Sunbrella fabric in Savane Coconut or Lopi Marble

Optional slide-on chair (BYOS): Sunbrella fabric in Savane Coconut or Lopi Marble + Earth Structured powder coated steel + Polypropylene rope



Materials info

Hellwood:

- Hellwood is a European ash that is thermally treated, durability class 1
- PEFC label for sustainable forest management
- Thickness of benches and tabletop: 30 mm (+- 2 mm)
- Density of tabletop and benches: 600 kg/m³
- Suitable for indoors and outdoors
- The wood is untreated on delivery; untreated wood turns grey in color over time
- Natural product with a warm appearance
- Very quick drying time after a rain shower
- Feels comfortable in all weather conditions
- If the wood is stained or scratched, this can be removed by lightly sanding the wood. It is recommended to oil the wood annually for easier maintenance and to counteract the greying effect.

Hot dip galvanized steel (table & bench frame):

- Hot dip galvanizing provides a protective layer
- Longlasting
- Low maintenance
- 100% recyclable
- Cradle to Cradle Certified
- Thickness of tabletop and bench: 2-6 mm
- Layer thickness 50-100 microns
- Density: 7.5 10³kg/m³
- Outdoors and indoors
- Very good UV-resistance, galvanized steel will be less shiny over time
- Flame retarding (NEN-eN13501-1 A1)
- Galva Power C2C certificate

Structured powder coated stainless steel legs:

- Low maintenance
- Stainless steel for protection against rust and then powder coated with textured coating
- More scratch resistant than non-textured coatings
- Steel wall thickness: 2 mm
- Powder coating layer thickness: 50-100 microns
- Outdoors and indoors
- Very good UV fastness
- Flame retarding (NEN-eN13501-1 A1)

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Dimensions

Panigiri combo Weight and transport volume

• Gross weight: 167,50 kg – Net weight 145,30 kg – Volume 0,70 m³



Panigiri picnic Weight and transport volume

• Gross weight: 197kg – Net weight 170,50 kg – Volume 0,85 m³

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Panigiri table Weight and transport volume

Gross weight: 138 kg – Net weight 120,10 kg – Volume 0,55 m³





View more details on the technical factsheet at:



Panigiri combo: <u>https://www.extremis.com/en/product-downloads/panigiri-combo</u> Panigiri picnic: <u>https://www.extremis.com/en/product-downloads/panigiri-picnic</u> Panigiri table: <u>https://www.extremis.com/en/product-downloads/panigiri-table</u>

Standards

• NEN-EN13501-1 A (Inox and galvanized steel, flame retarding)

Certificates

- PEFC (PEFC/07-31-433)
- Cradle to Cradle

Guarantee

The entire Extremis collection has a 2-year guarantee, based on the provisions in our general guarantee terms & conditions.

Maintenance

Wood

- Little maintenance required, but the better it is treated, the longer it will last.
- Regularly/after use: wet cloth.
- To remove stubborn dirt residue use a hard brush and water.
- Once or twice per year: clean thoroughly. We recommend that this is done in the spring and just before winter.
- Oil before the first use and once per year. An oiled table will absorb liquids less quickly and therefore remains clean for longer.
- Every 2 to 4 years: sand the wood with a sander and sandpaper with grain 120. After a few years, the wood will display cracks and can become slightly misshapen. This is perfectly normal as wood is a natural and living material. The great advantage of solid wood is that you can sand down the top surface to make the surface even and smooth once more. Use a hand sander for this (do it on a dry day).
- Any cracks can be hand sanded. Use 120-grain sandpaper for this. Be careful not to permanently damage the fibers. It is for this reason that a high-pressure washer should never be used to clean wood.

Frame/legs:

Regular cleaning with lukewarm water and mild cleaning product. Use a soft brush to remove any caked-on dirt.

Galvanized parts:

Regular cleaning with lukewarm water and mild cleaning product. Use a soft brush to remove any caked-on dirt.

Sunbrella cushions:

- Machine washable up to a max. 30°C
- Not in the dryer
- May be cleaned with bleach
- Ironing restores the protective layer

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More info: https://www.extremis.com/maintenance

Applications

- Indoor
- Outdoor
- Residential
- Businesses
- Hospitality
- Educational institutions
- Healthcare
- Public spaces

Assembly

Integrated packaging design reduces assembly time and the packaging for the legs can serve as an assembly table. For more info please see manual: <u>https://www.extremis.com/en/product-downloads/panigiri-combo</u>